

Quiet Supersonic Technology (QueSST) X-Plane Test

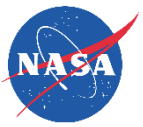
Ray Castner,
from

NASA Glenn Research Center,
Cleveland OH

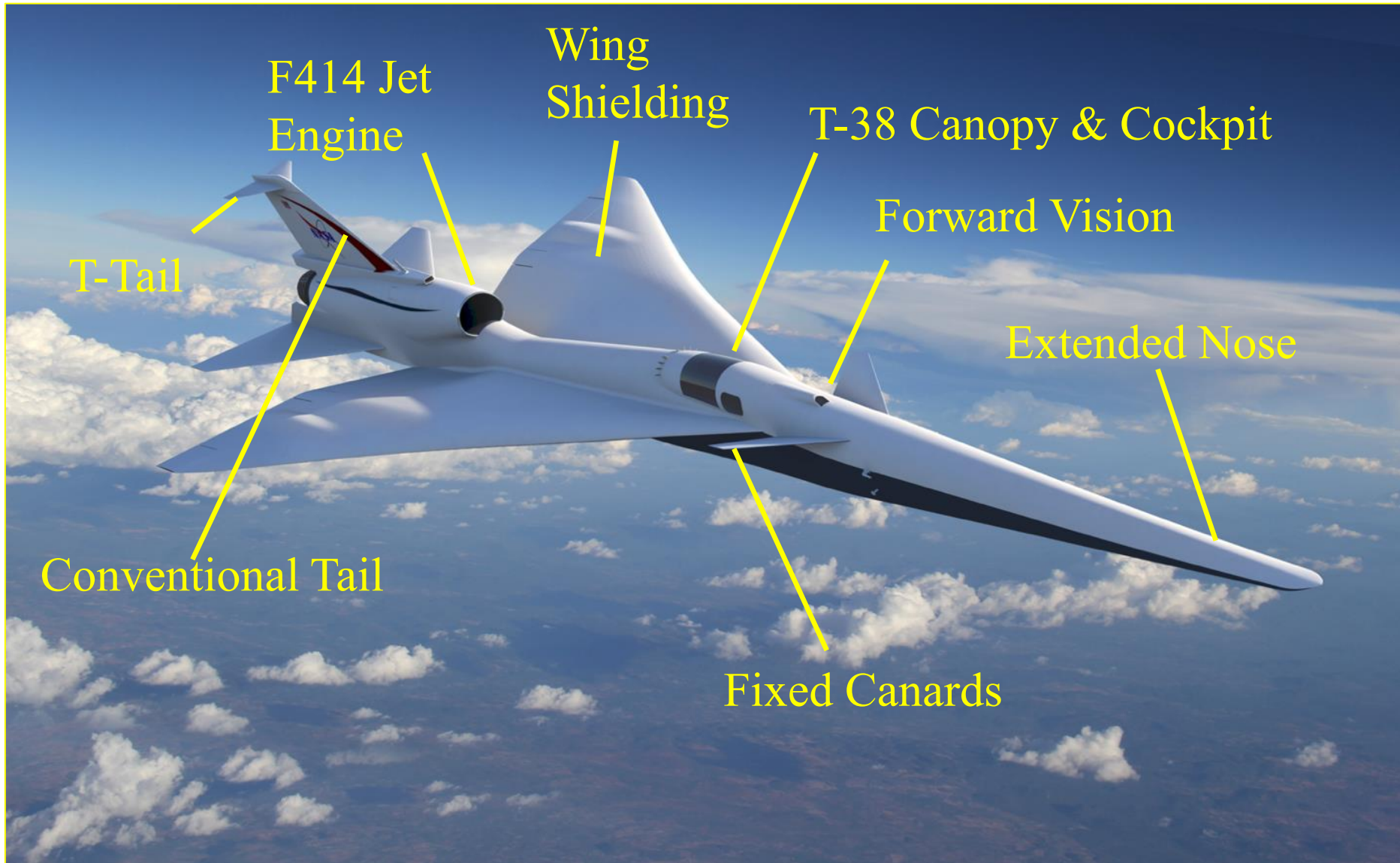


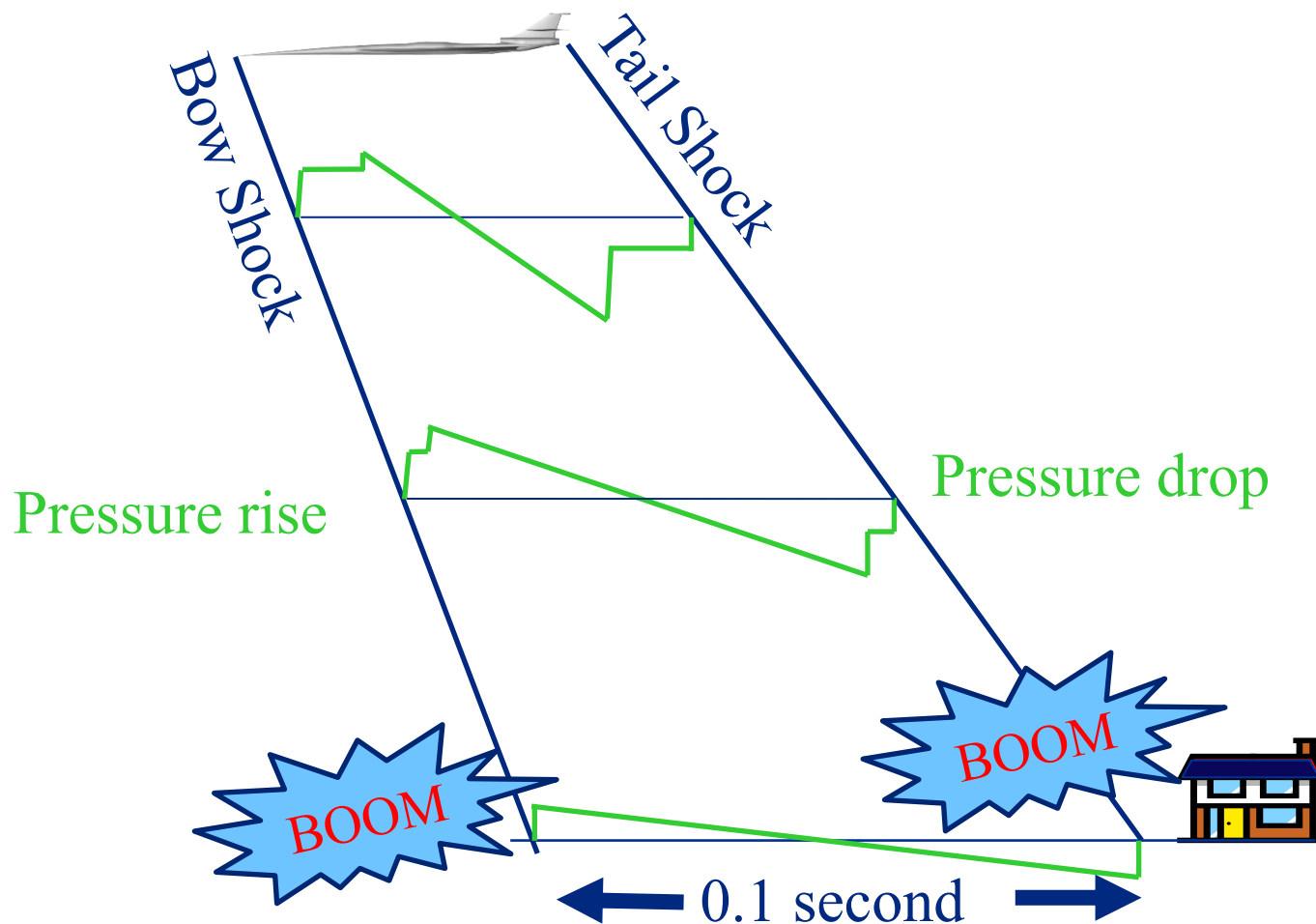
Outline

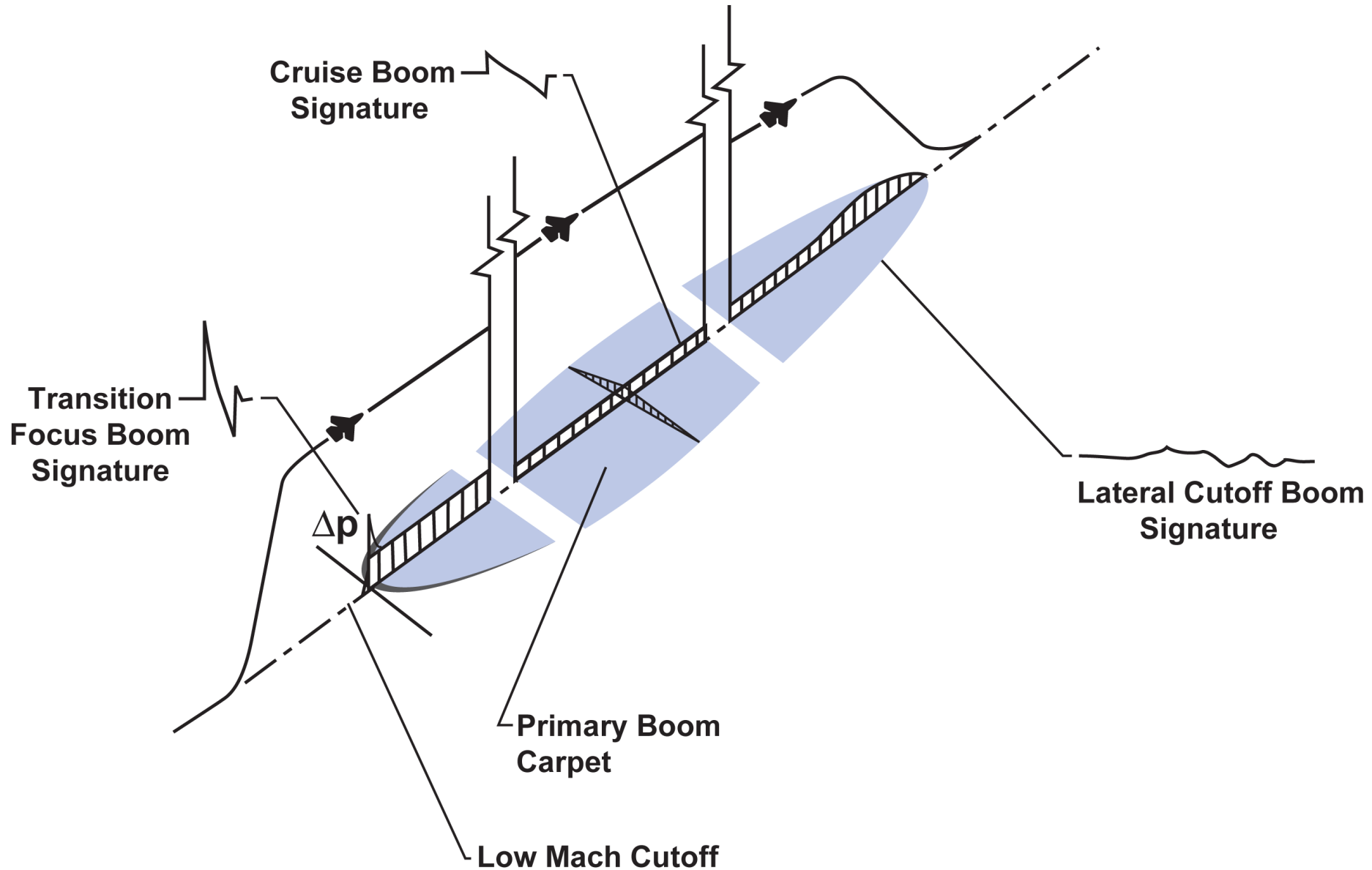
- Why QueSST?
- 8x6 Wind Tunnel
- QueSST Model
- Fabrication Progress

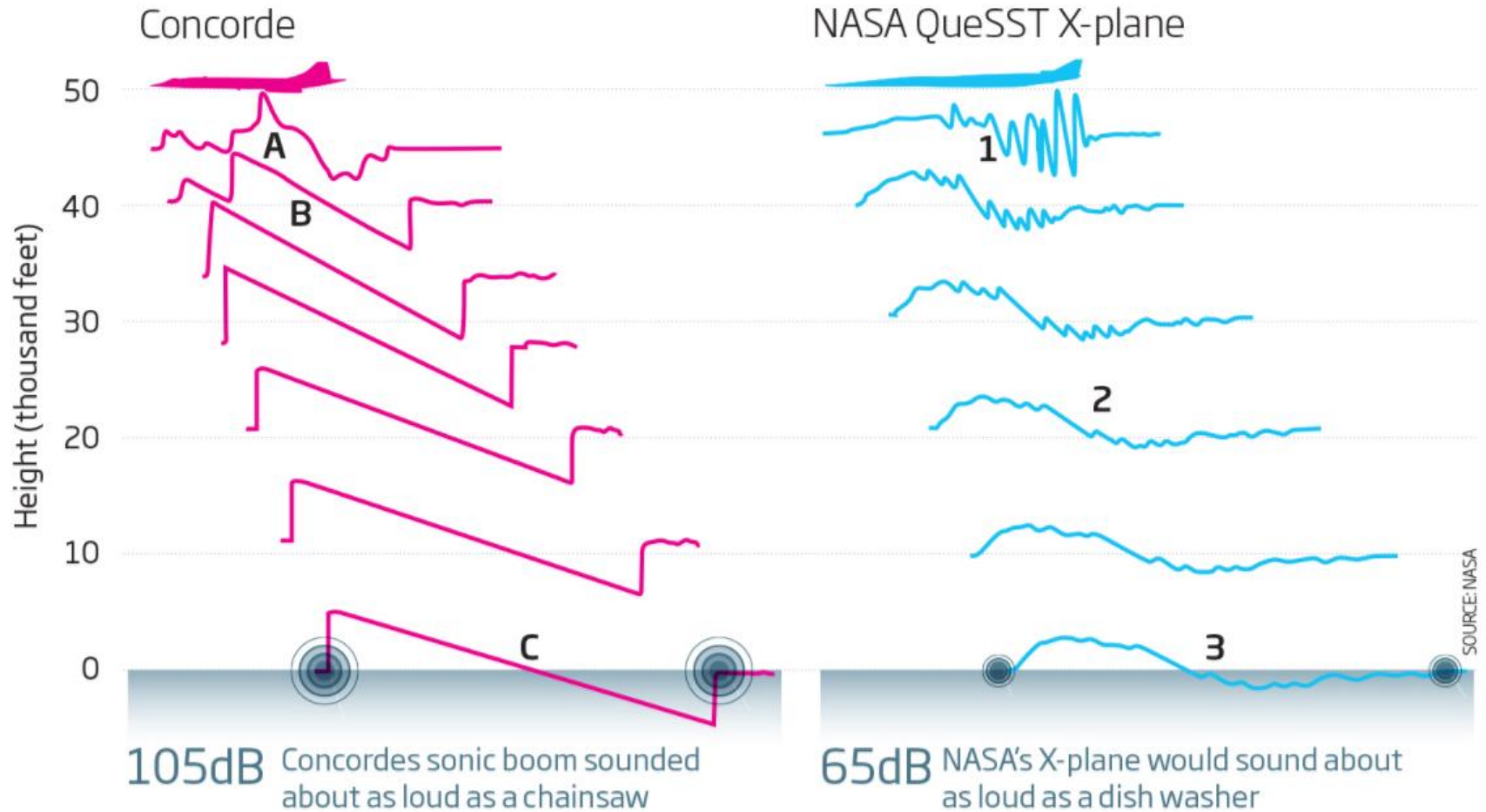


WHY QUESST?



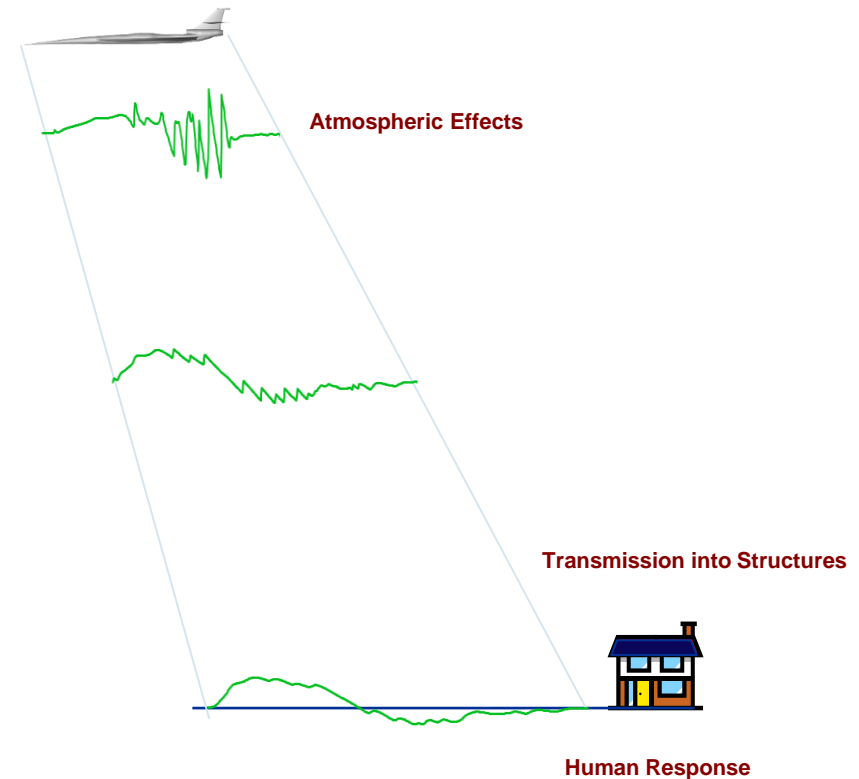






NASA Sonic Boom Research:

- Low Boom Vehicle Design
- Atmospheric Propagation
- Outdoor & Indoor Acoustics
- Human Response
 - Laboratory Studies & Metrics
 - Field Studies & Community Response



Human Response

Community tests

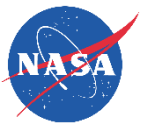


Specialized simulation facilities



Jury tests





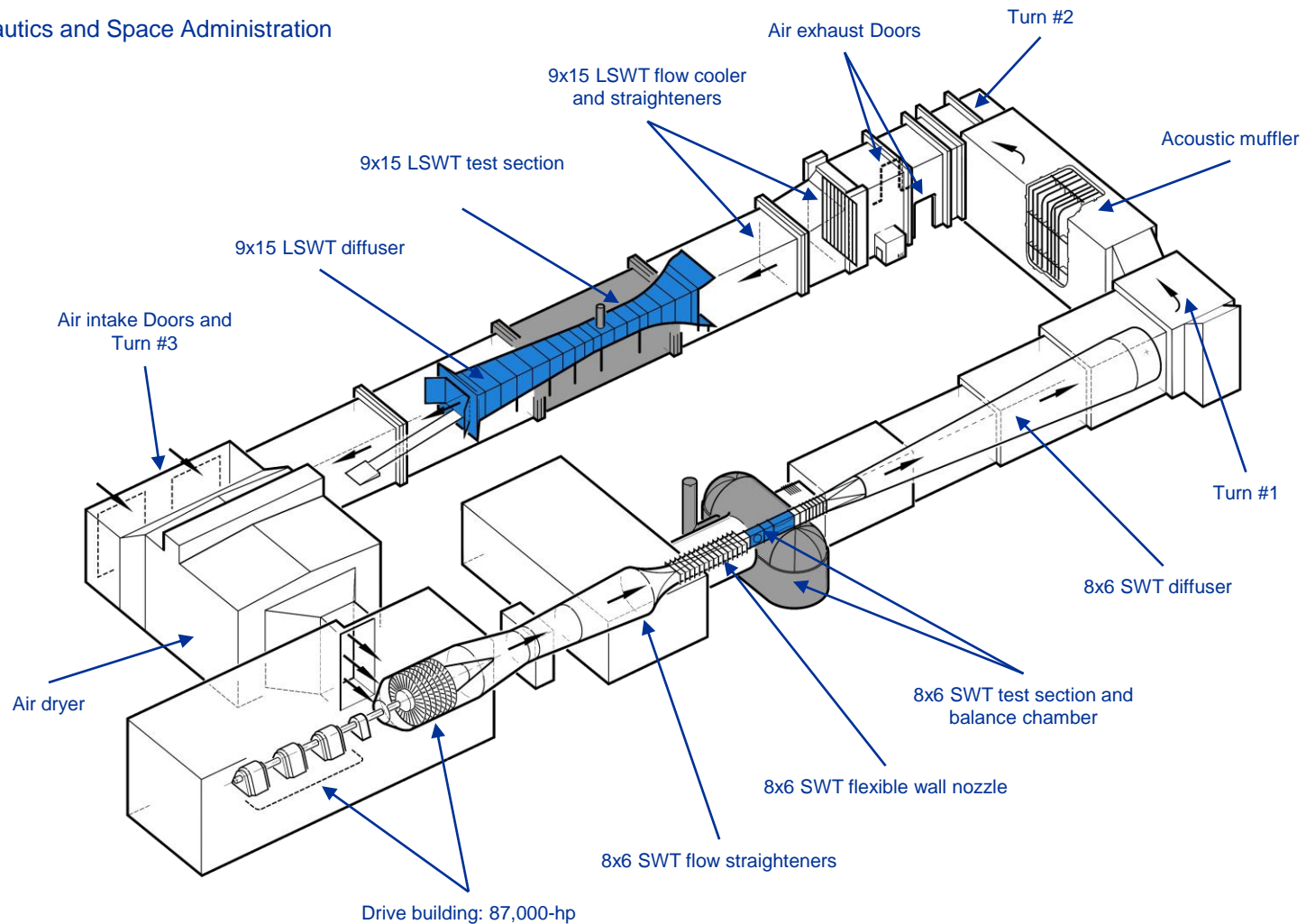
Next Step – Low Boom Flight Demonstration X-Plane

Awarded to Lockheed Martin

Wind Tunnel Testing at 8'x6' SWT

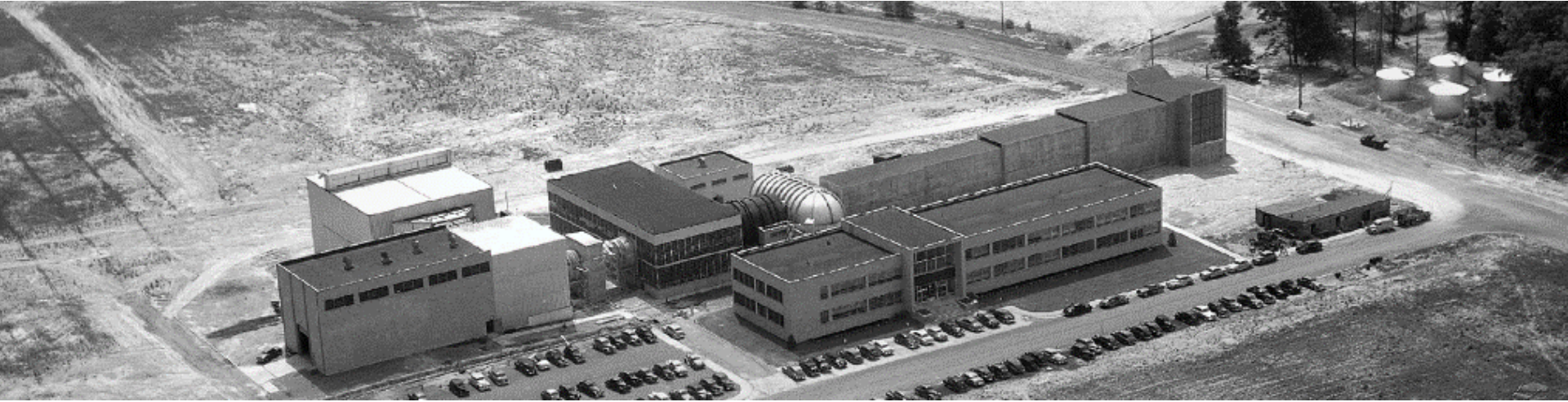
Propulsion Performance

Verify Vehicle S&C



8- BY 6-FOOT AND 9- BY 15-FOOT WIND TUNNEL COMPLEX

8- by 6-foot and 9- by 15-foot Wind Tunnel Complex



1949 overhead image of 8x6 complex



2015 overhead image of 8x6/9x15 complex

Historical Relevance



↑ C-1960-54465

↓ C-1983-6425



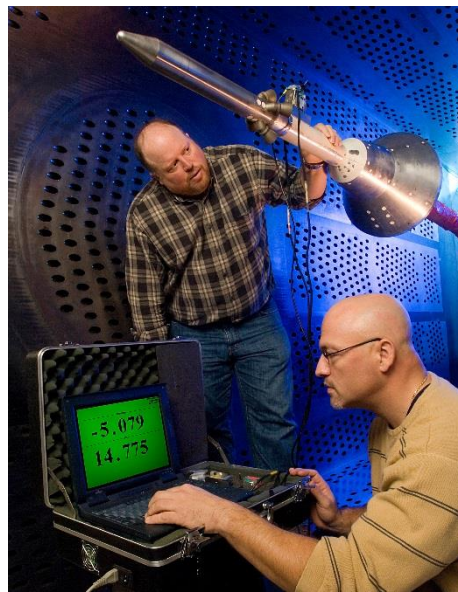
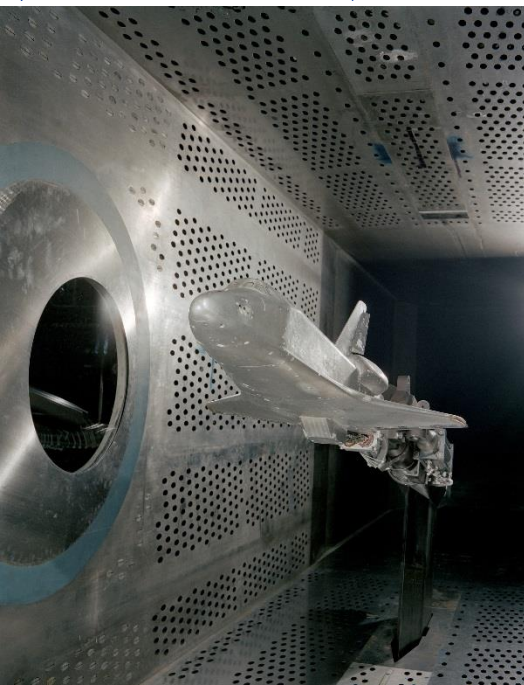
↓ C-2007-2471



↑ C-1986-4703

↓ C-1970-1385

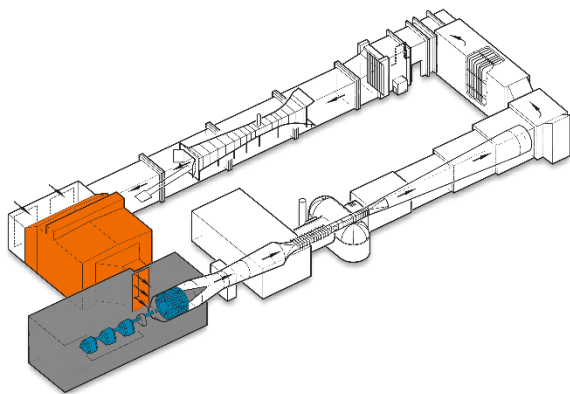
↑ C-1964-72479



Wind Tunnel Drive & Air Dryer



Three 29,000-hp drive motors set in series drive a single shaft



Air-dryer beds
upstream of
compressor with
8-layers of
desiccant



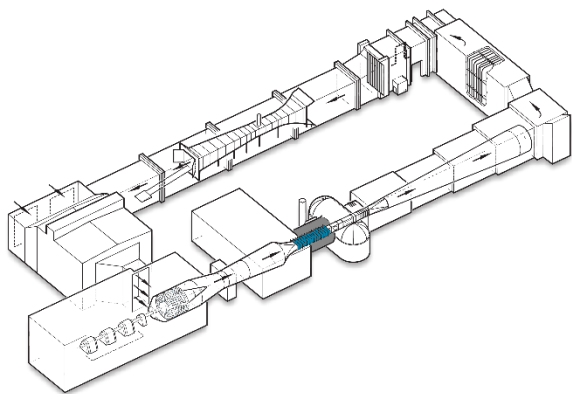
C-1945-23277

7-stage axial compressor
with outer shell opened
for inspection;
max 870-RPM and 2500-
lbs/sec mass flow

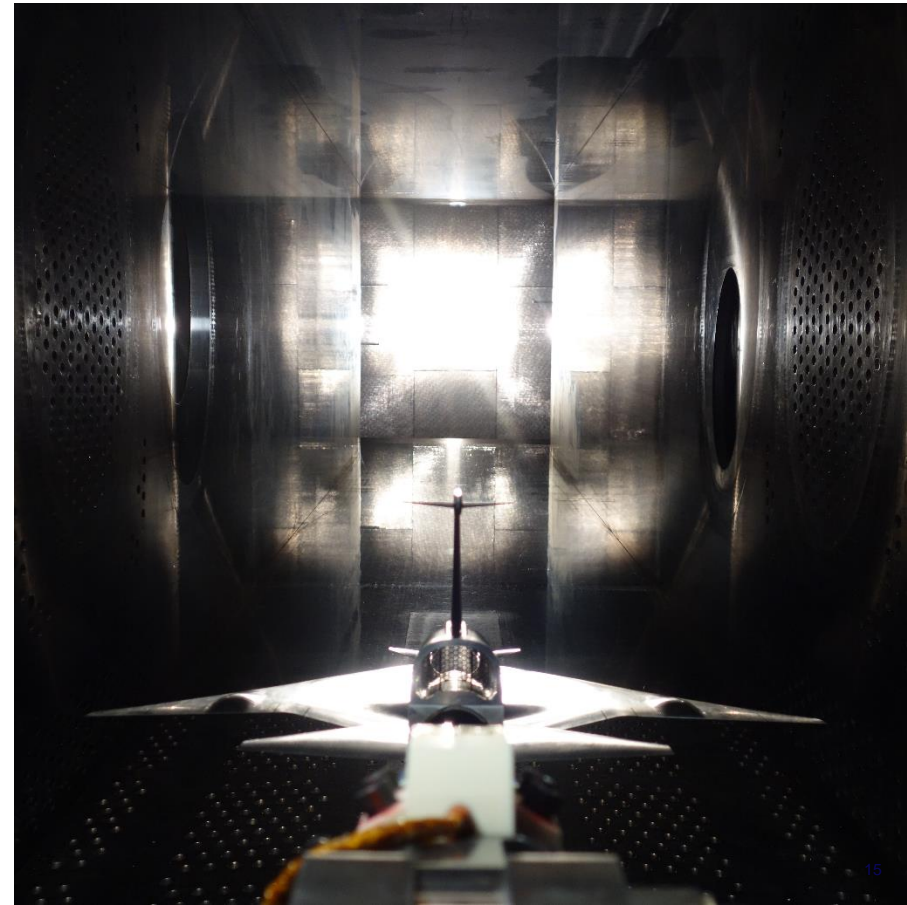
Flexible Walled Nozzle



Hydraulic stations that drive a single wall and the cams that dictate wall movement



QueSST model installed in 8x6 SWT test section and the flexwall visible upstream



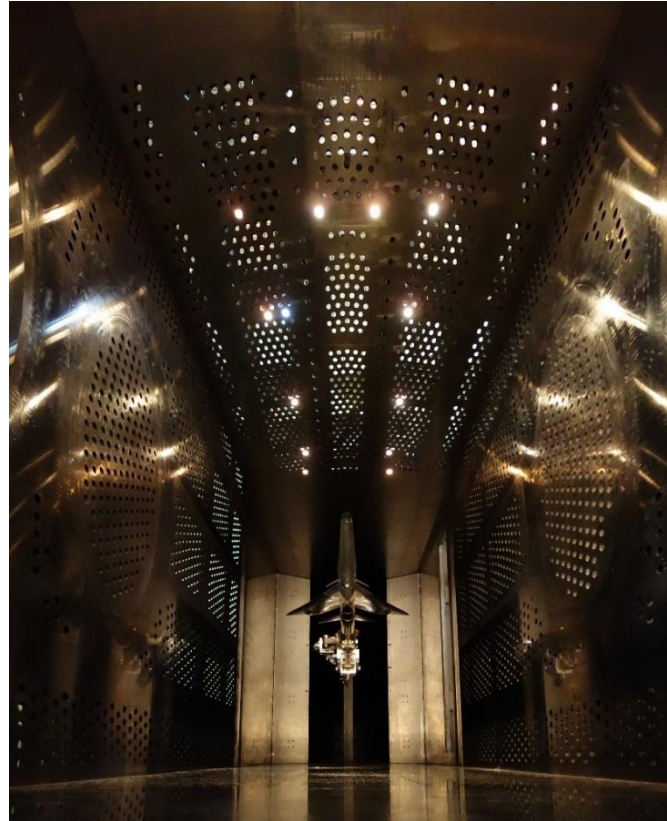
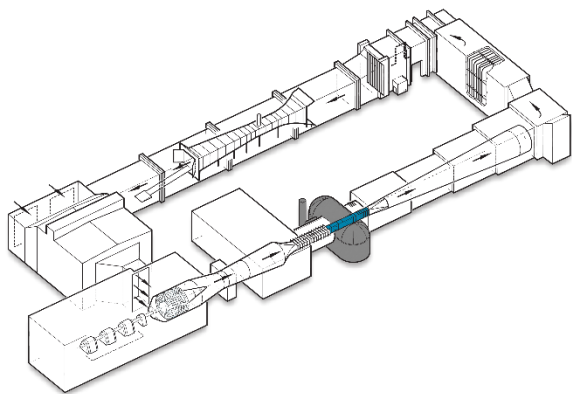
Test Section

“South wall” of test section showing both smooth and porous sections with both Schlieren windows and porous blanks



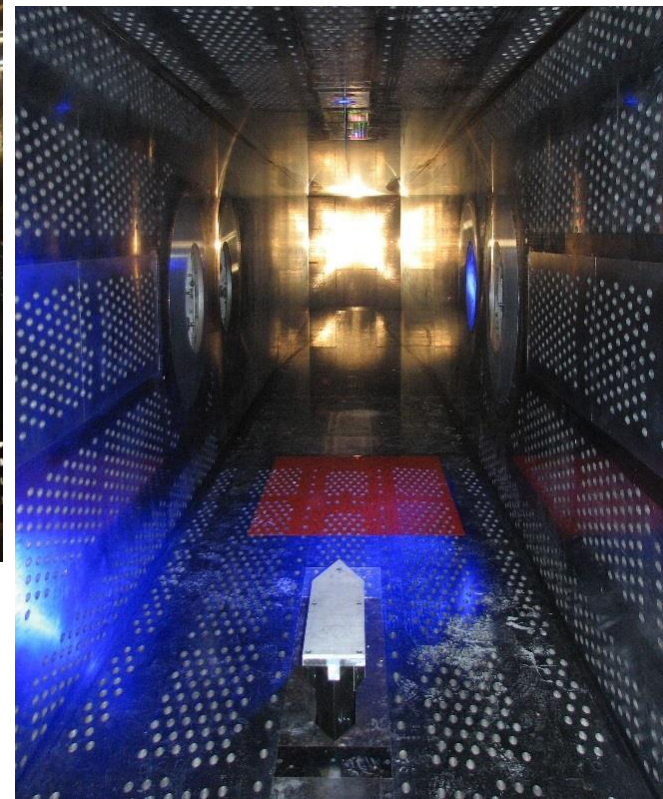
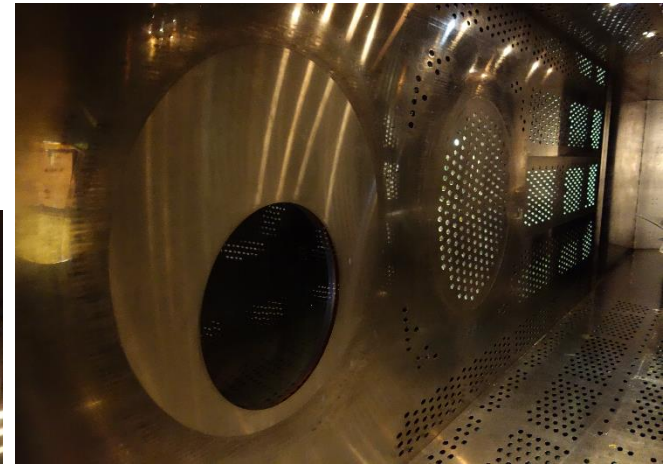
C-1956-42930

Porosity hole drilling operation in
8x6 SWT, 1956



QueSST model installed in 8x6 SWT test
section

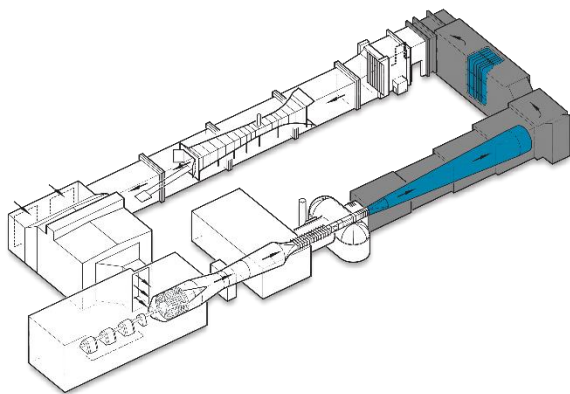
Looking upstream; flow imaging installation
and full view of 8x6 SWT test section



Diffuser & Acoustic Muffler



8x6 diffuser as seen from the test section looking downstream; visible person is halfway down



C-1950-26414
End of 8x6 SWT diffuser, into Turn #1, and into triple-storied Acoustic Muffler

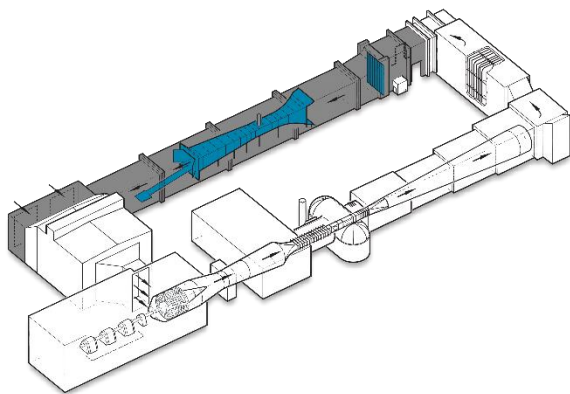


Closing the Circuit and the 9x15 LSWT



9x15 test section dismantled in preparation for facility upgrades in 2017-2018

C-1990-4389
McDonnell Aircraft Company
279-3C STOVL model

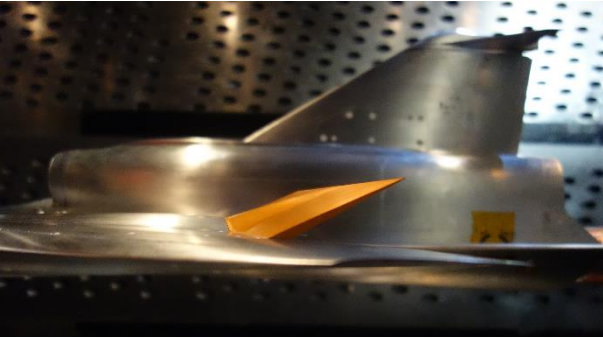


C-1994-01831L
Turbfan model using compressed air as fan drive; installed in legacy 9x15 LSWT

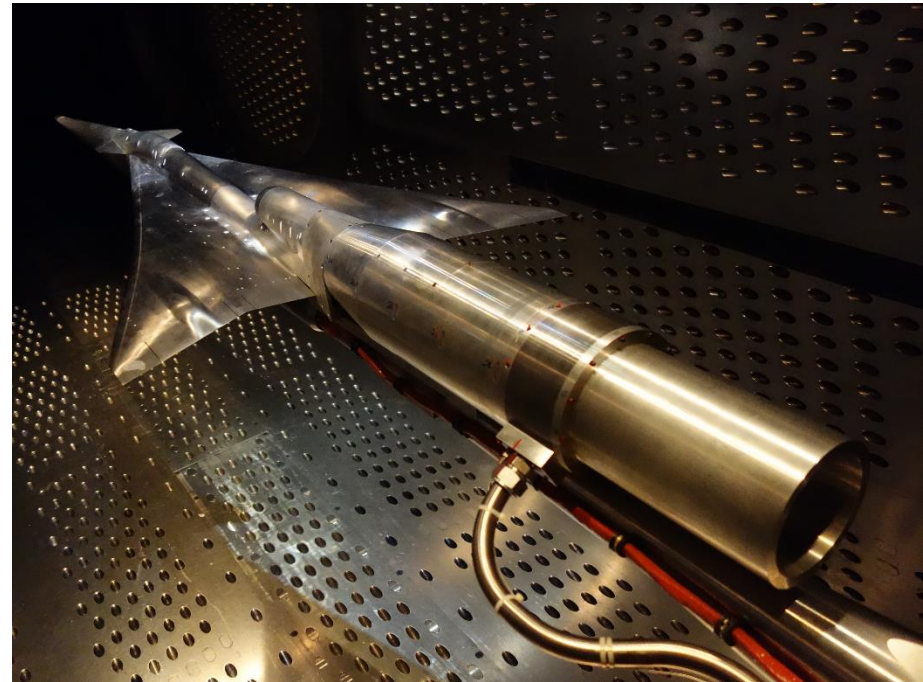


INSTALLATION OF QUESST

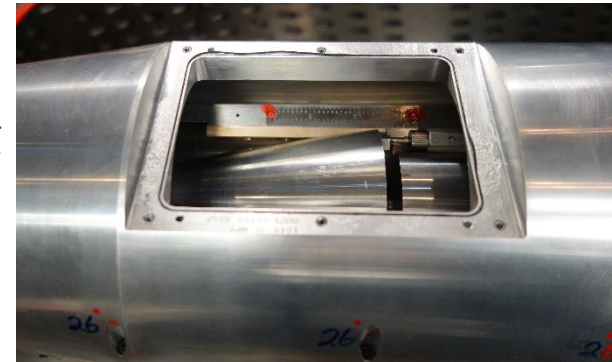
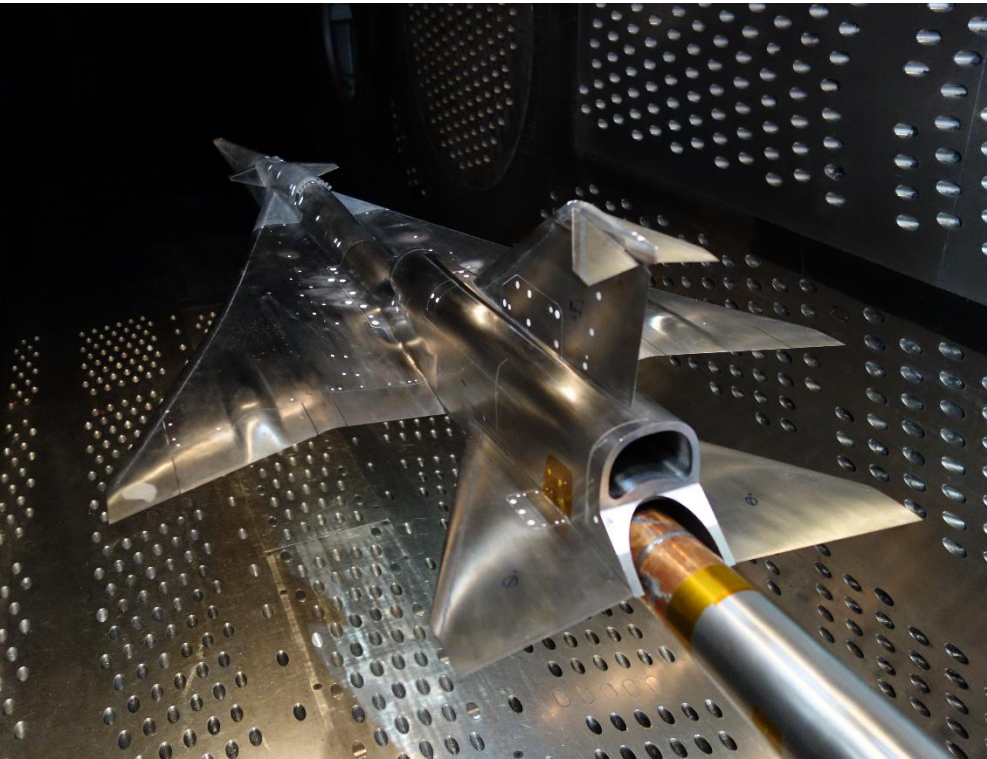
QueSST Test Phases



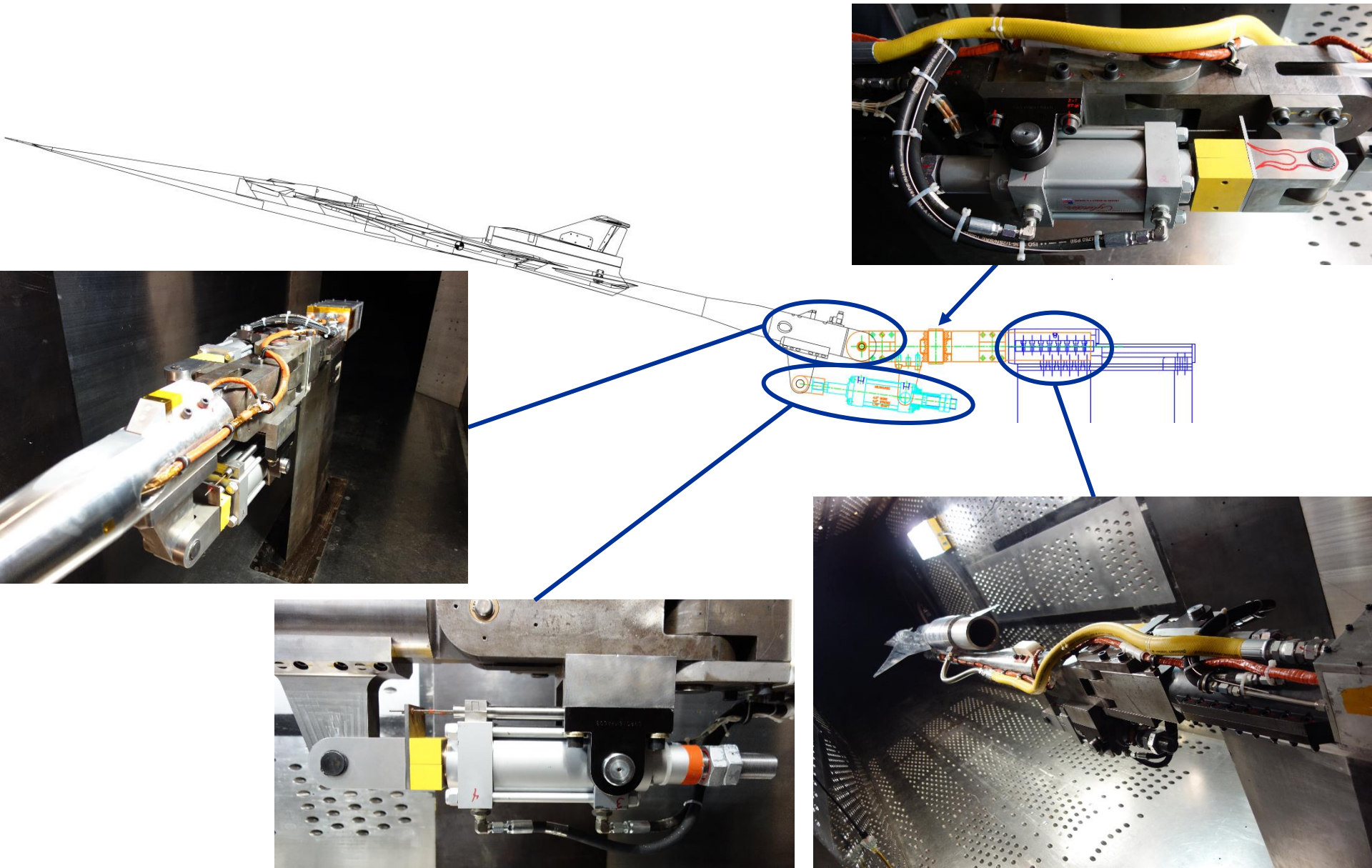
QueSST
aerodynamic
installation
February 2017 –
March 2017



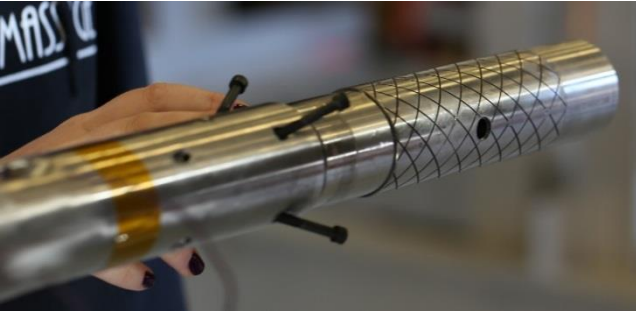
QueSST
propulsion
installation
April 2017 –
May 2017



Components of the QueSST Supports



Prep Room Installation & Checkloads



Model support stack-up installed on model positioning system



Balance installation in-progress

1,080-lbs loading in the Normal, or "Lift" component



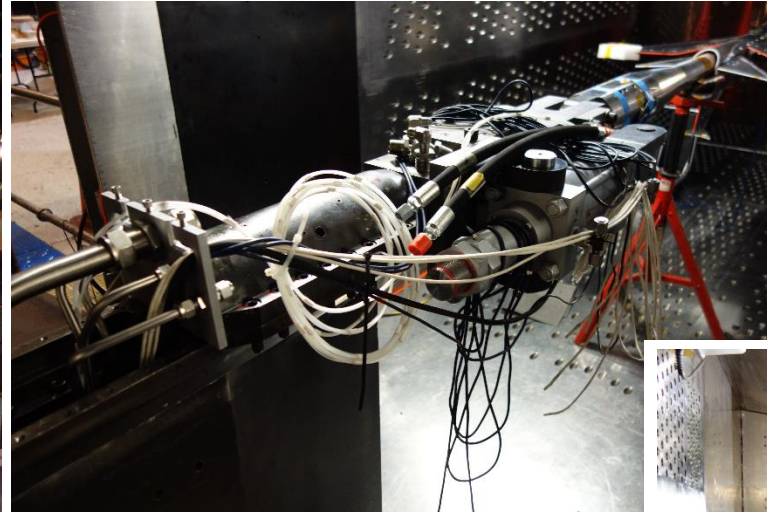
Model instrumentation work in preparation area



Test Section Installation



Lift of QueSST model into tunnel through downstream 16-foot hatch



QueSST model installed, lifted off cart, cart pushed forward and disassembled

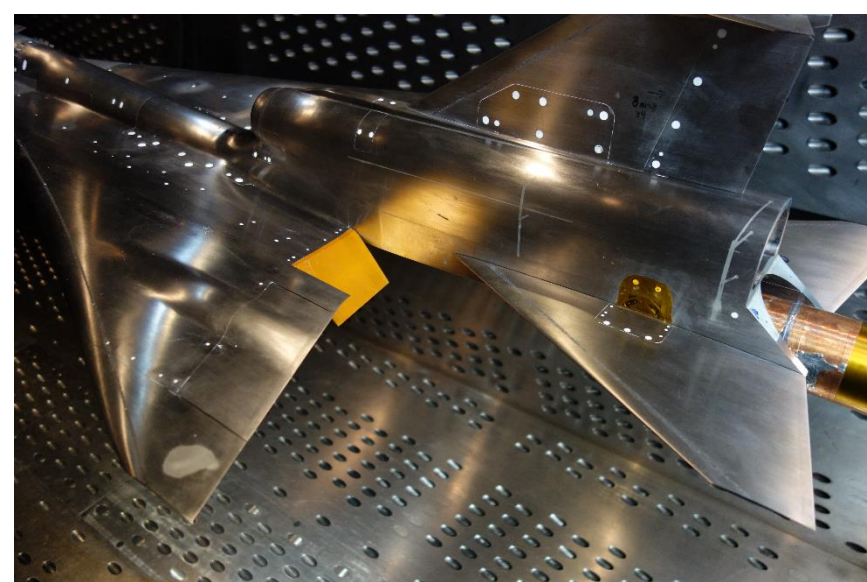
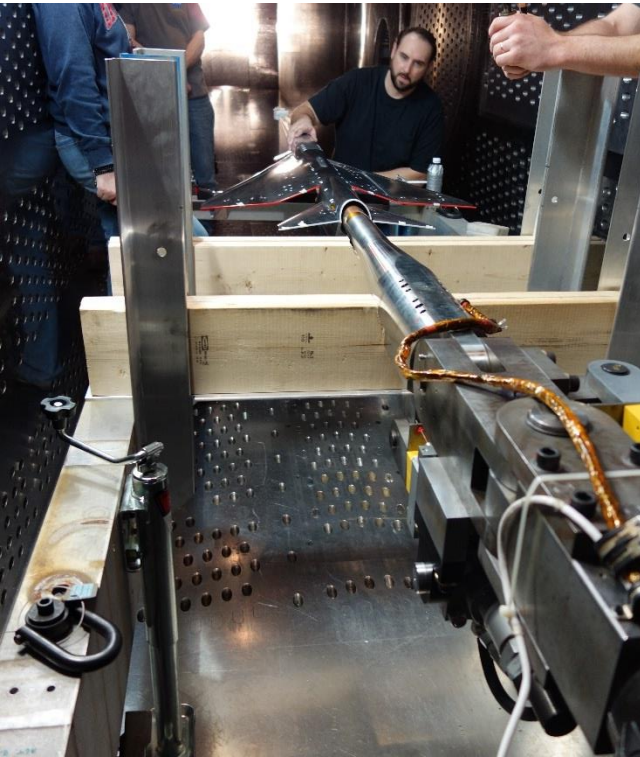
QueSST assembly and data system validation checkloads as installed in test section



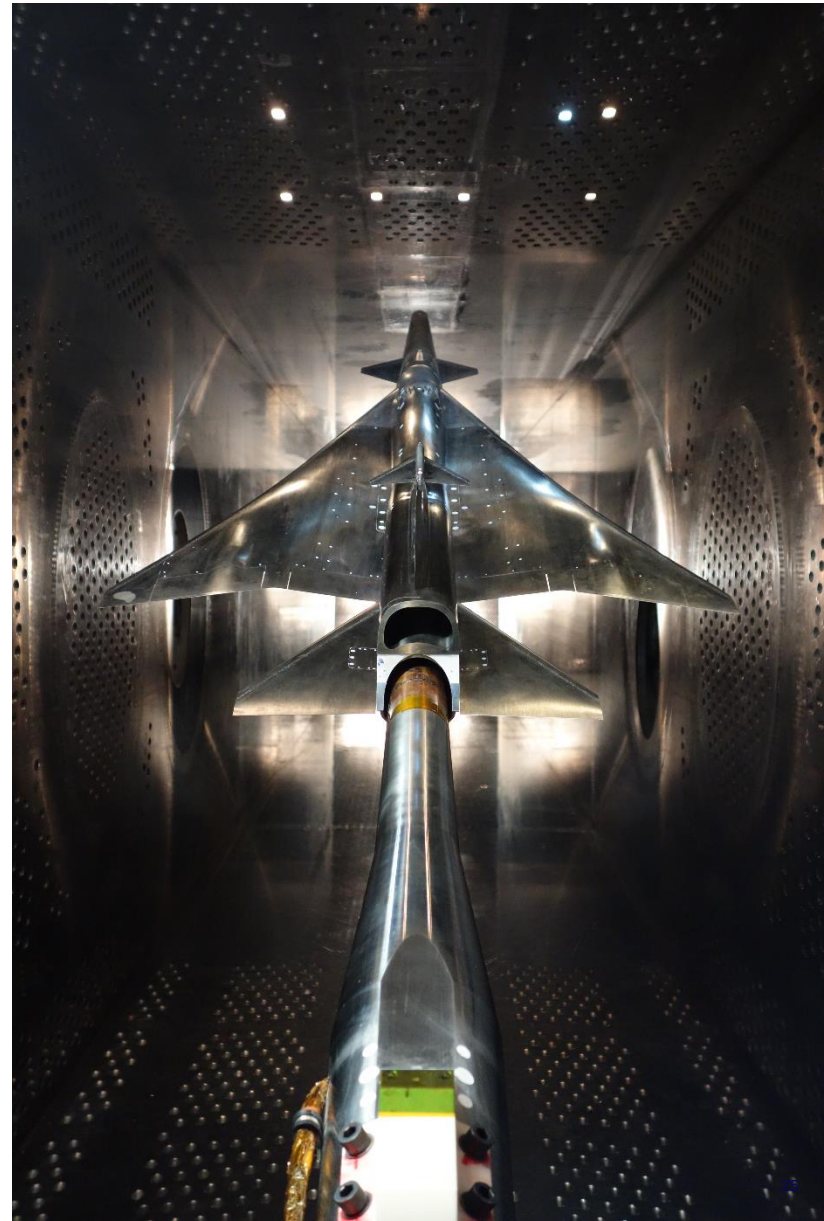
Support structure hydraulics and instrumentation cleaned up for run



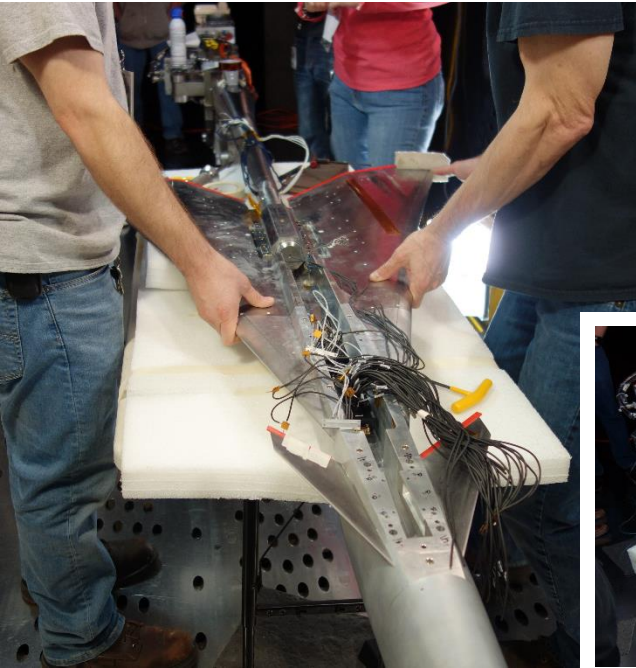
Testing - Aero



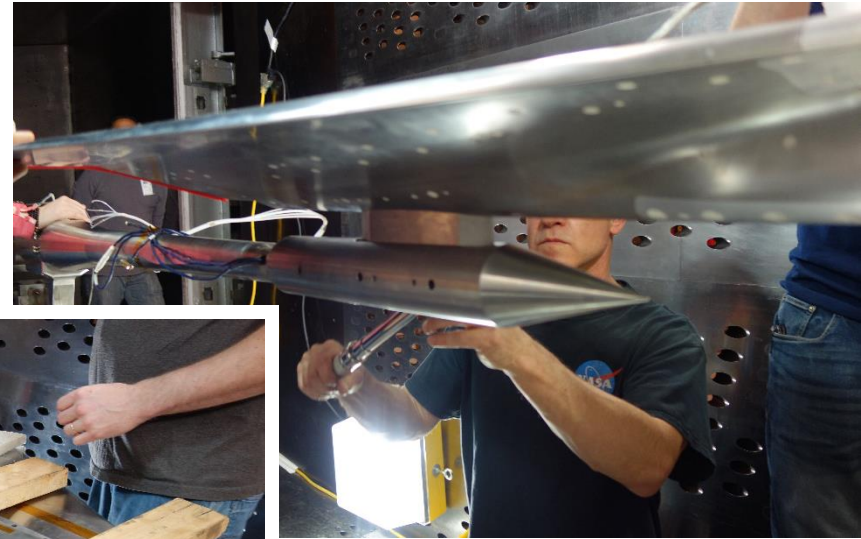
Testing - Aero



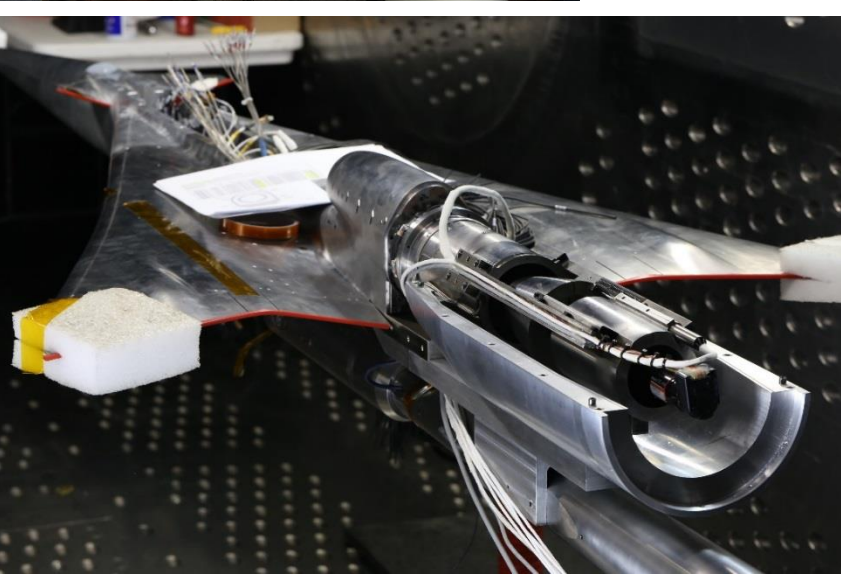
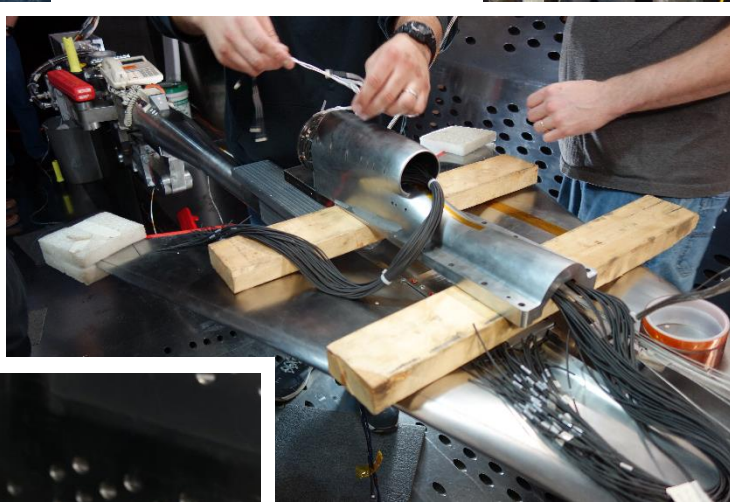
Model Change from Aero to Prop



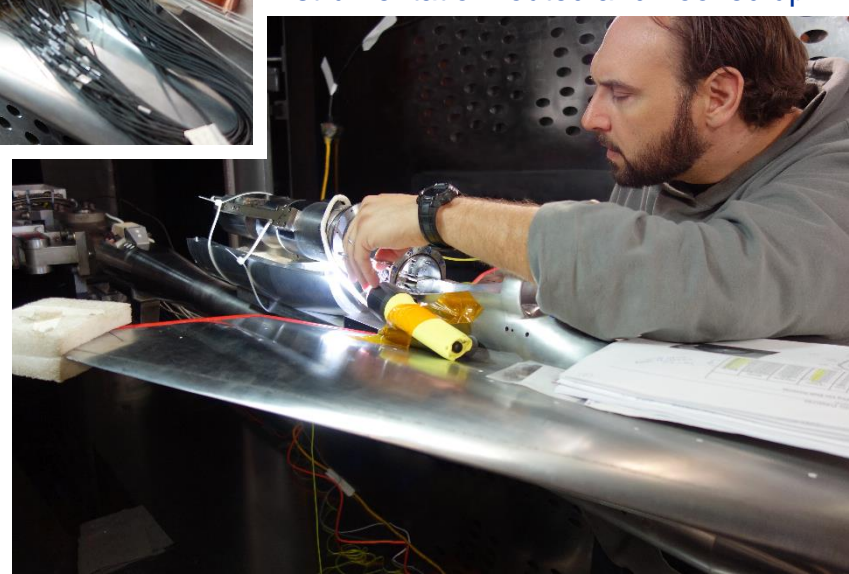
Aero tail geometry, internal
balance mounting block,
and balance removed;
Model re-installed on offset
blade to allow for MFP can



Propulsion geometry, rakes, and
instrumentation routed and hooked up

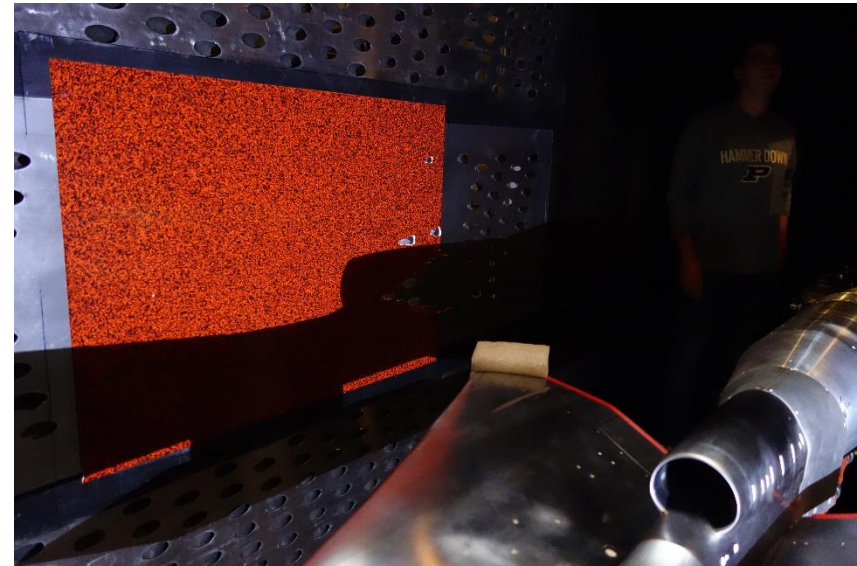
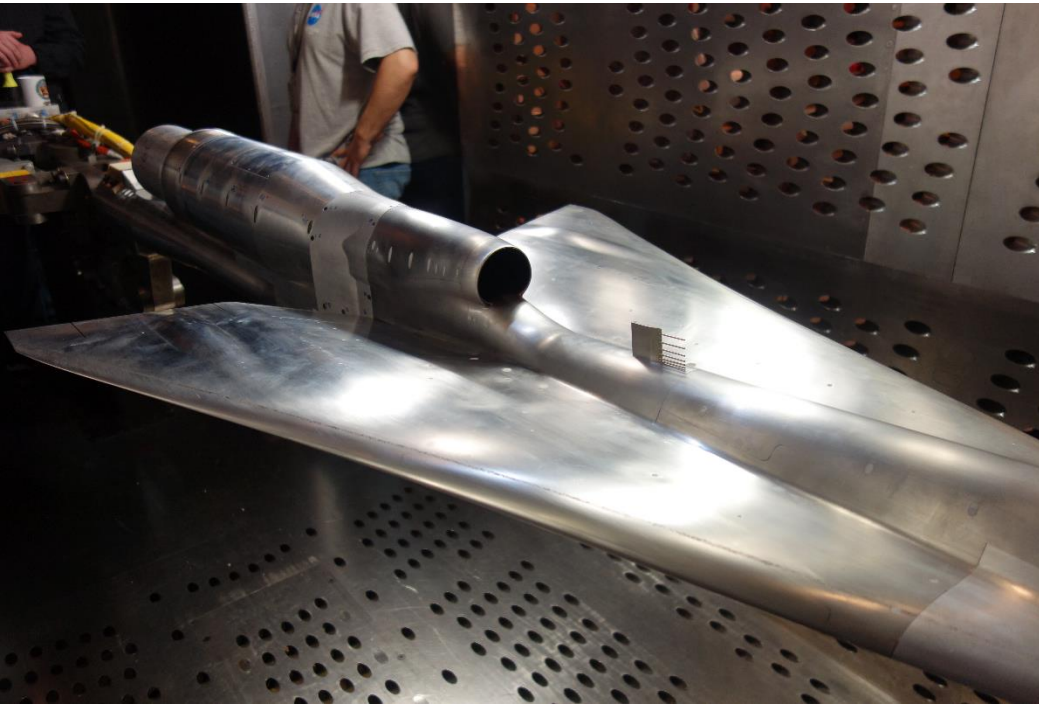


MFP
installed and
motion
checked out



Testing - Propulsion

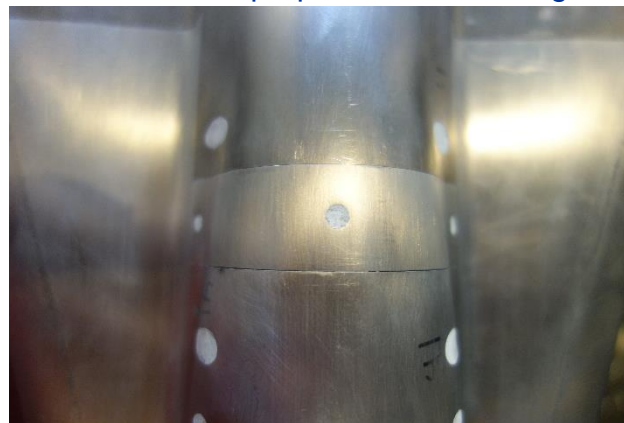
Inlet boundary layer rake installed



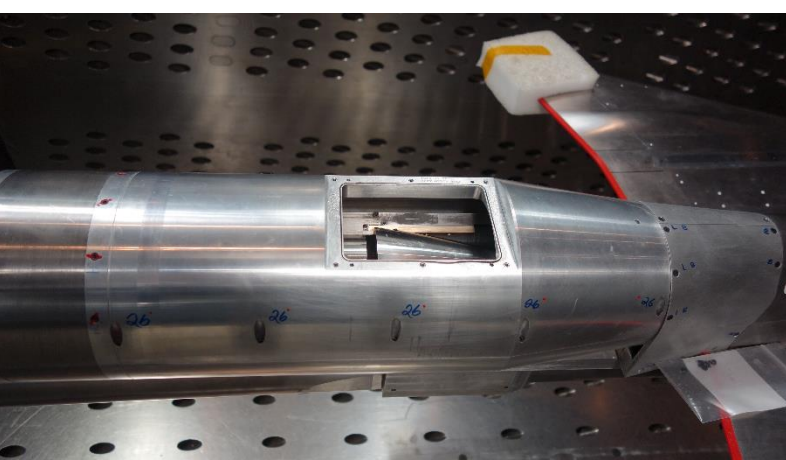
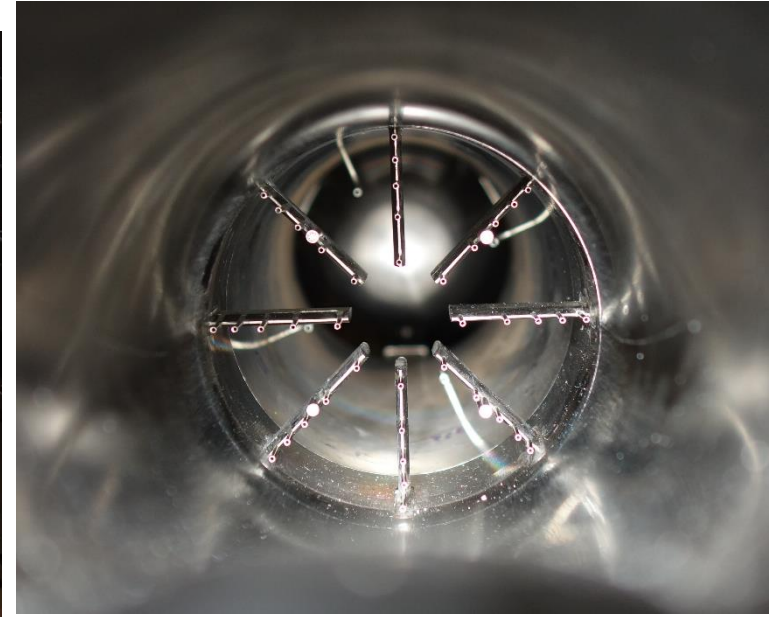
Background Oriented Schlieren (BOS) installed



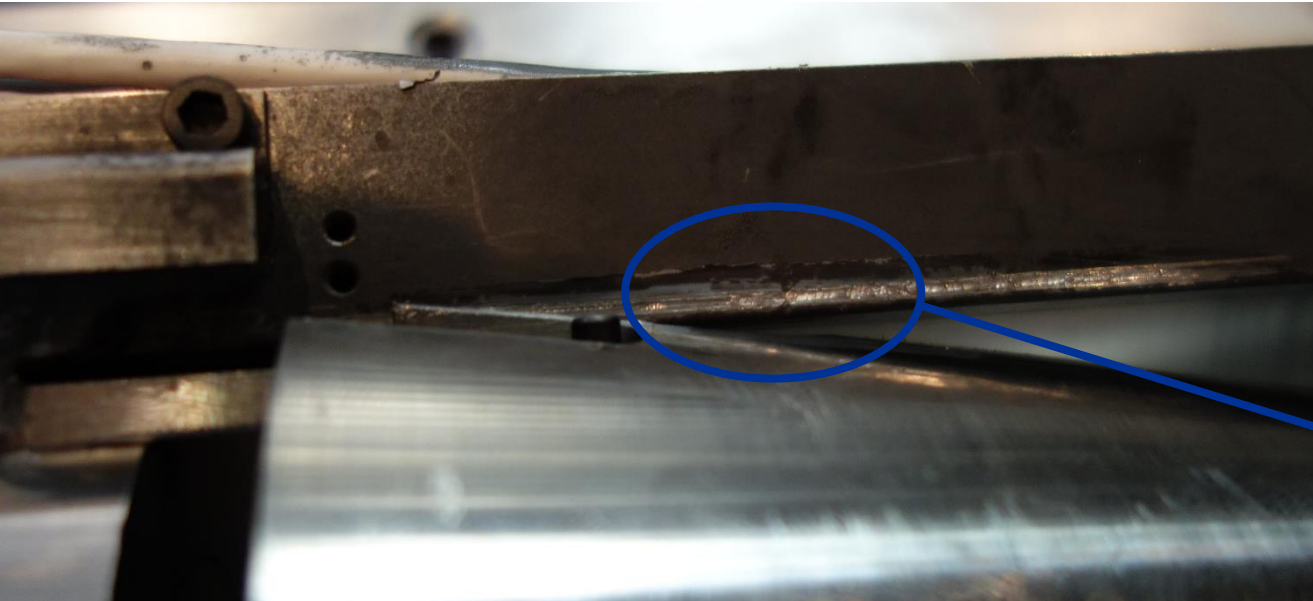
Three different vortex generator (VGs) installed for propulsion inlet testing



Testing - Propulsion



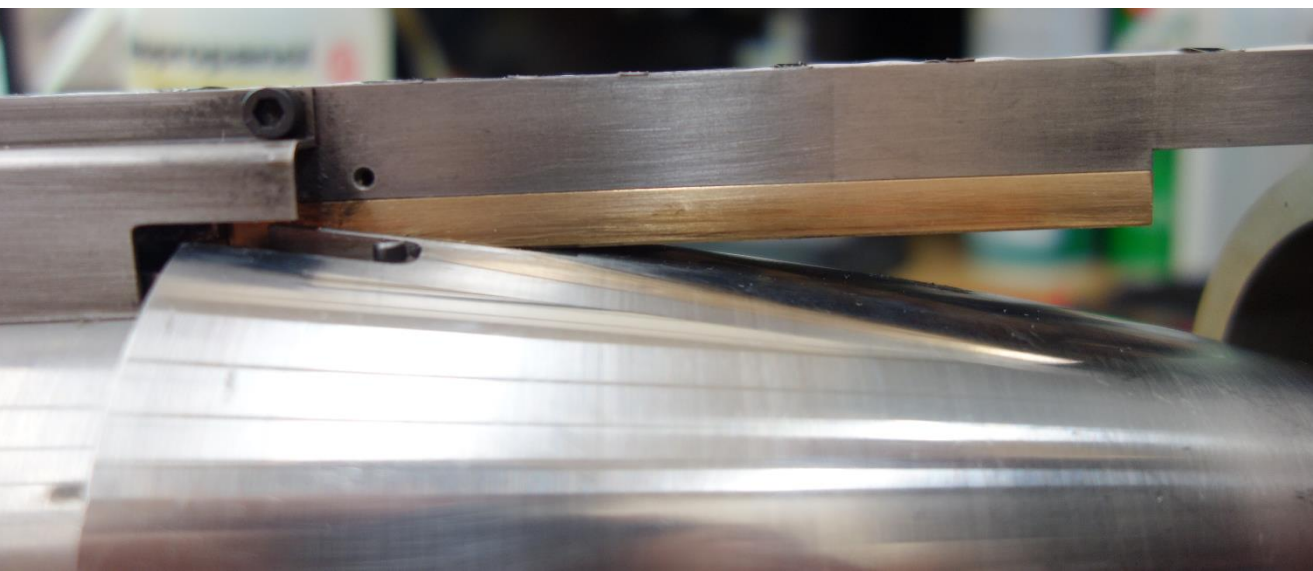
Challenges and Opportunities



Plug galling on
guide rails due to
plug rotation

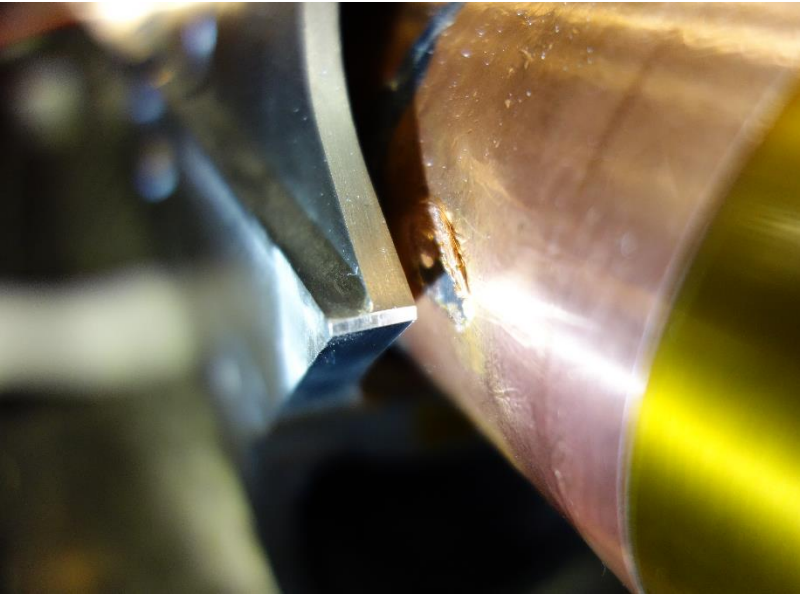


Rail damage left
after plug/rail
seizure

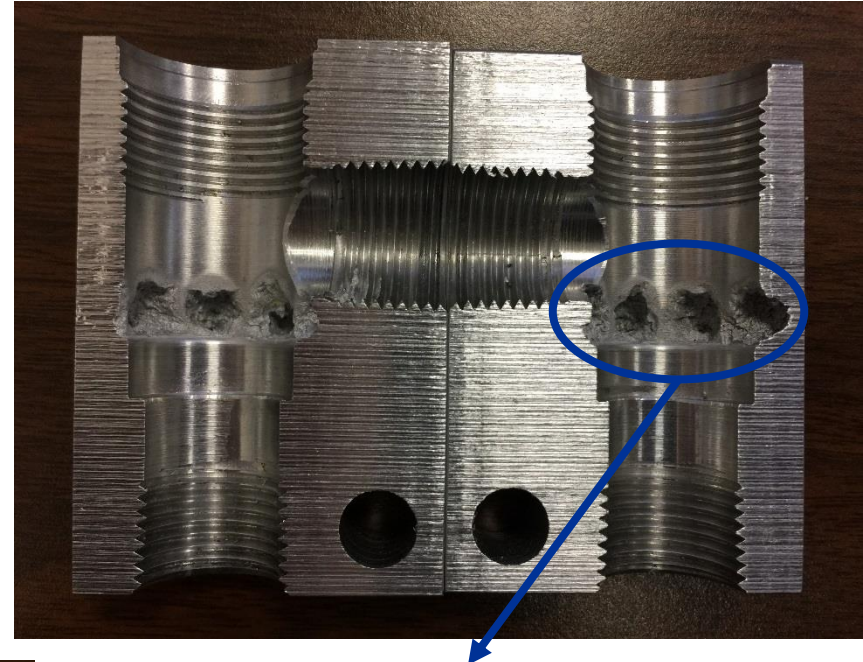


MFP rail
modification to
bronze sliders

Challenges and Opportunities



Hydraulic
relief
manifold
“wormholing”
due to higher
pressure
cavitation



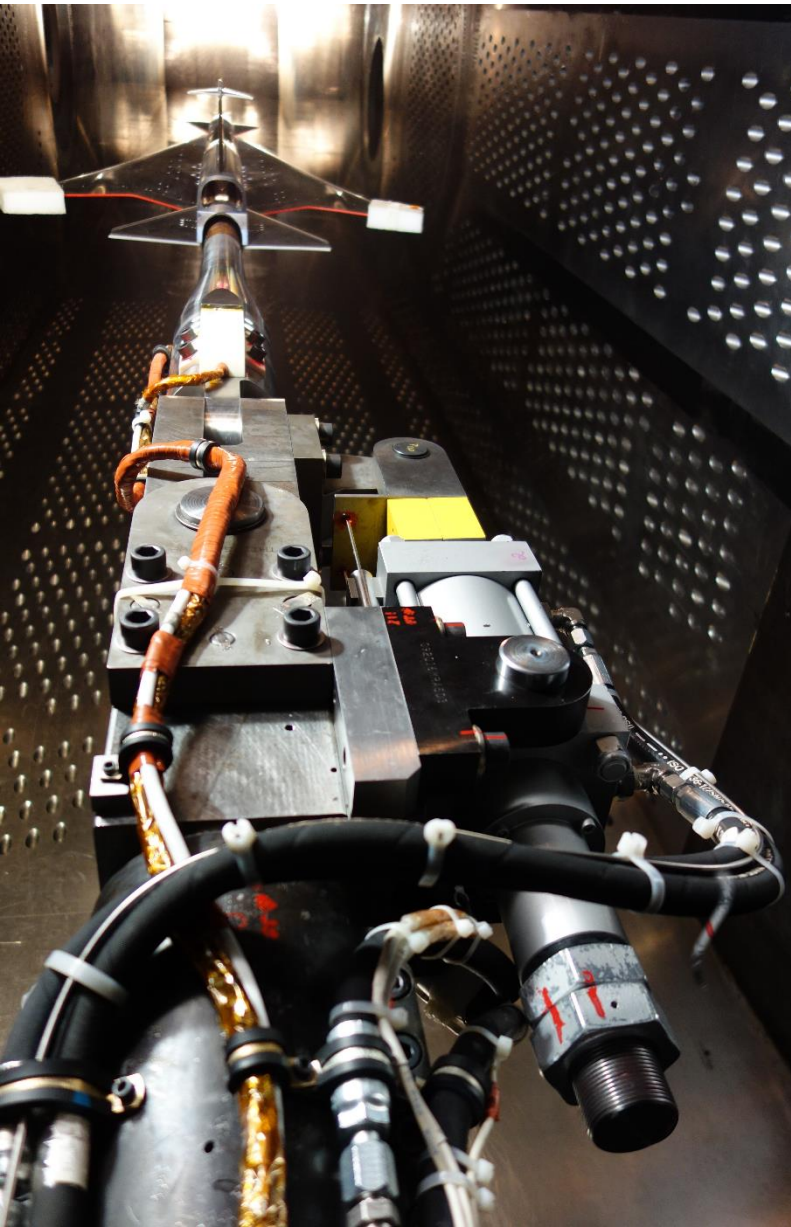
Fouling strip
damage on
model due to
moog spool
valve failure



Hydraulic
servo control
valve o-ring
failure
causing high
pressure
hydraulic leak



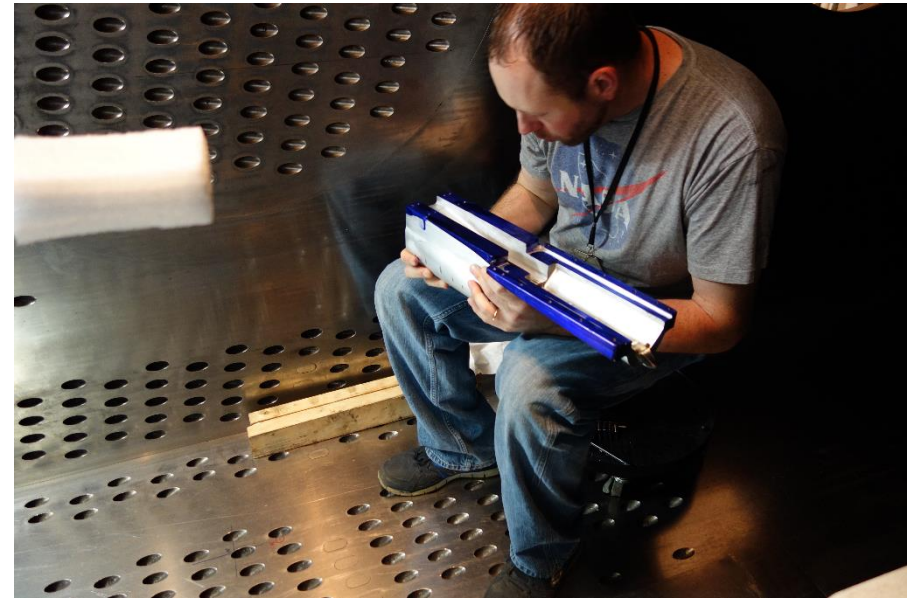
Challenges and Opportunities

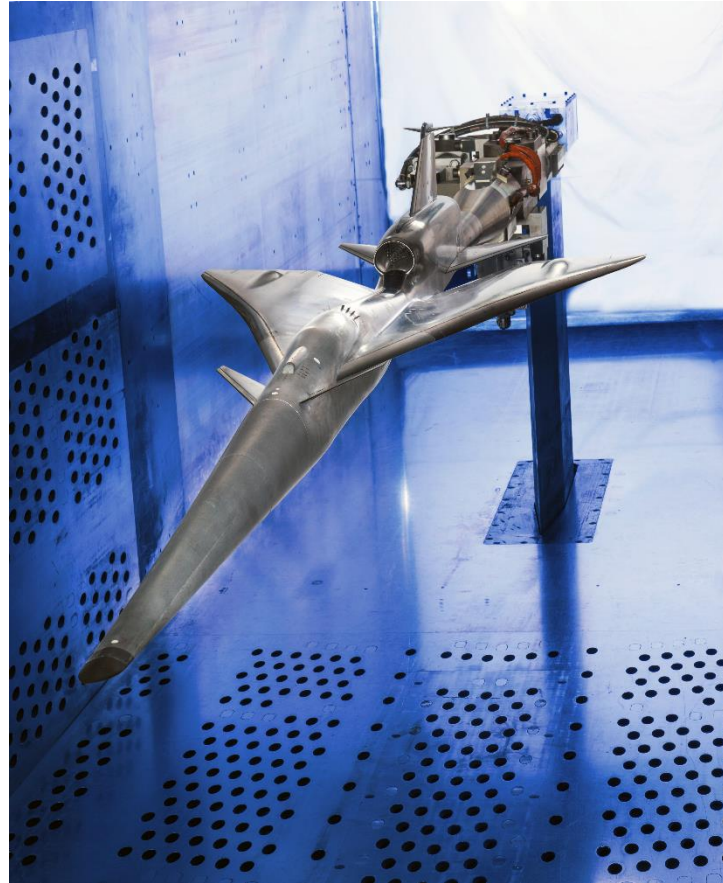


New balance monitoring system

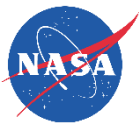
Secondary (new) inlet assembly fit to existing hardware

QueSST double-knuckle reinforcement and cylinder sizing to take larger pitching loads



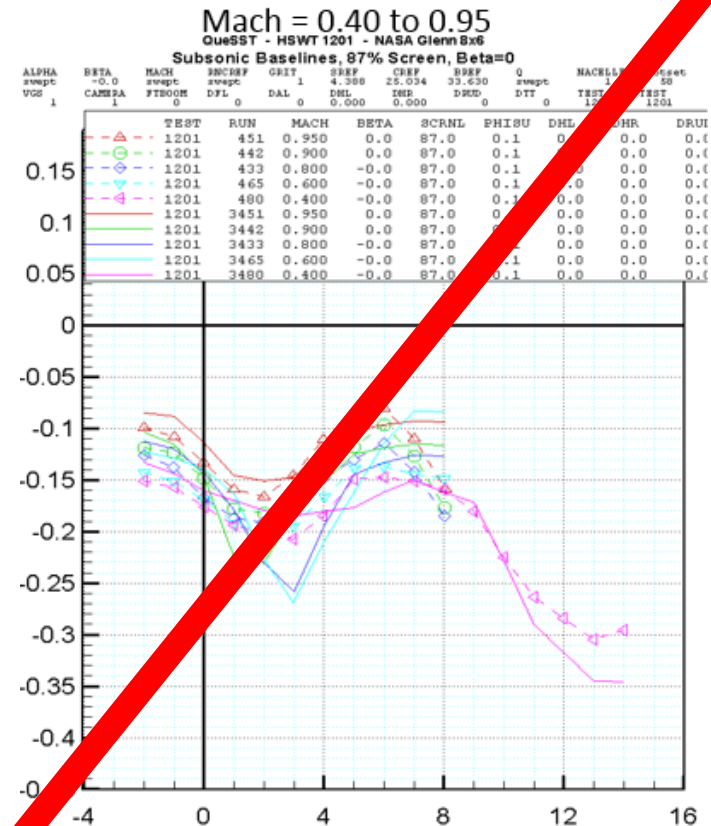


RESULTS: VEHICLE AERODYNAMICS

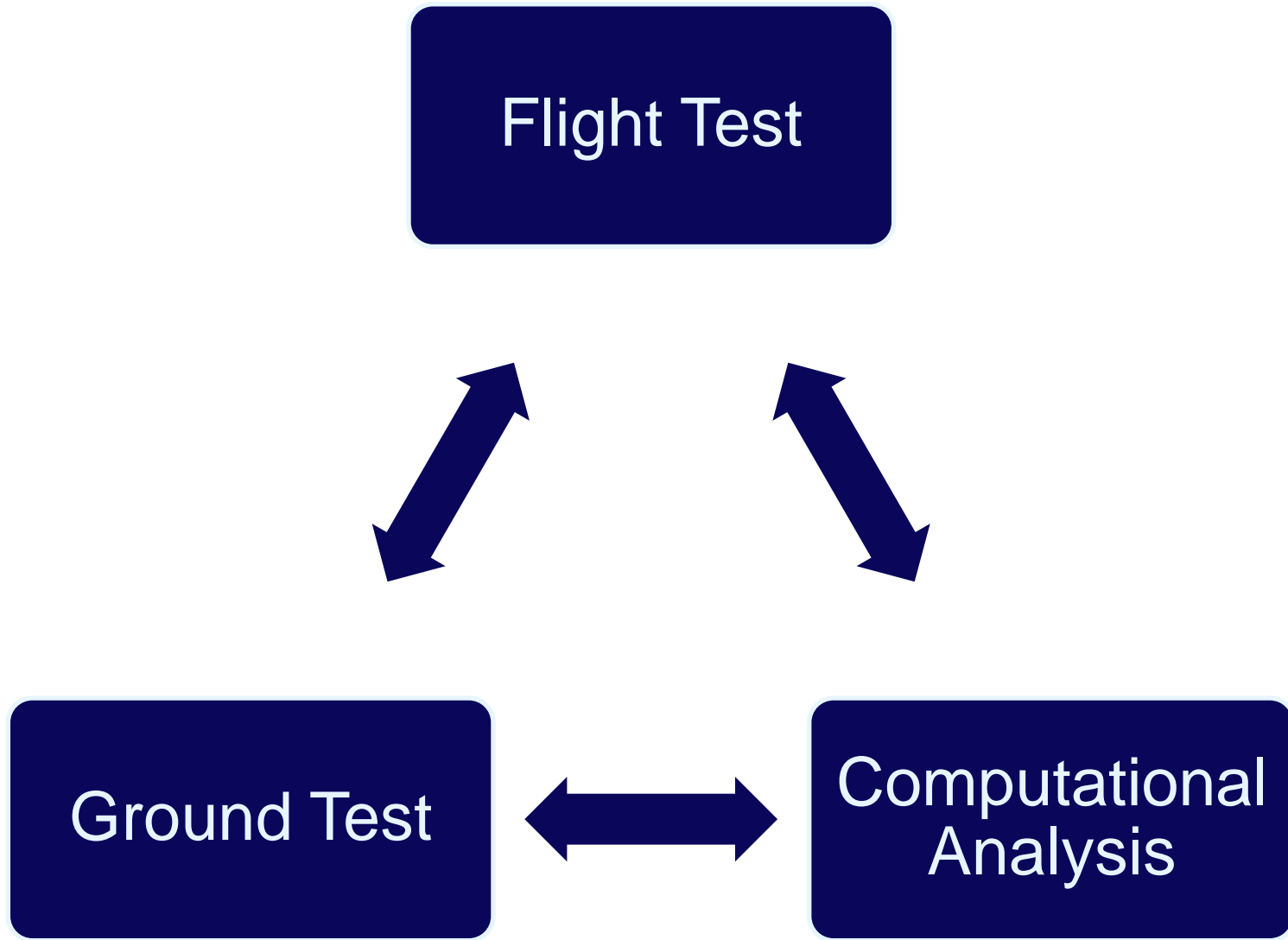
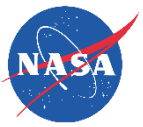


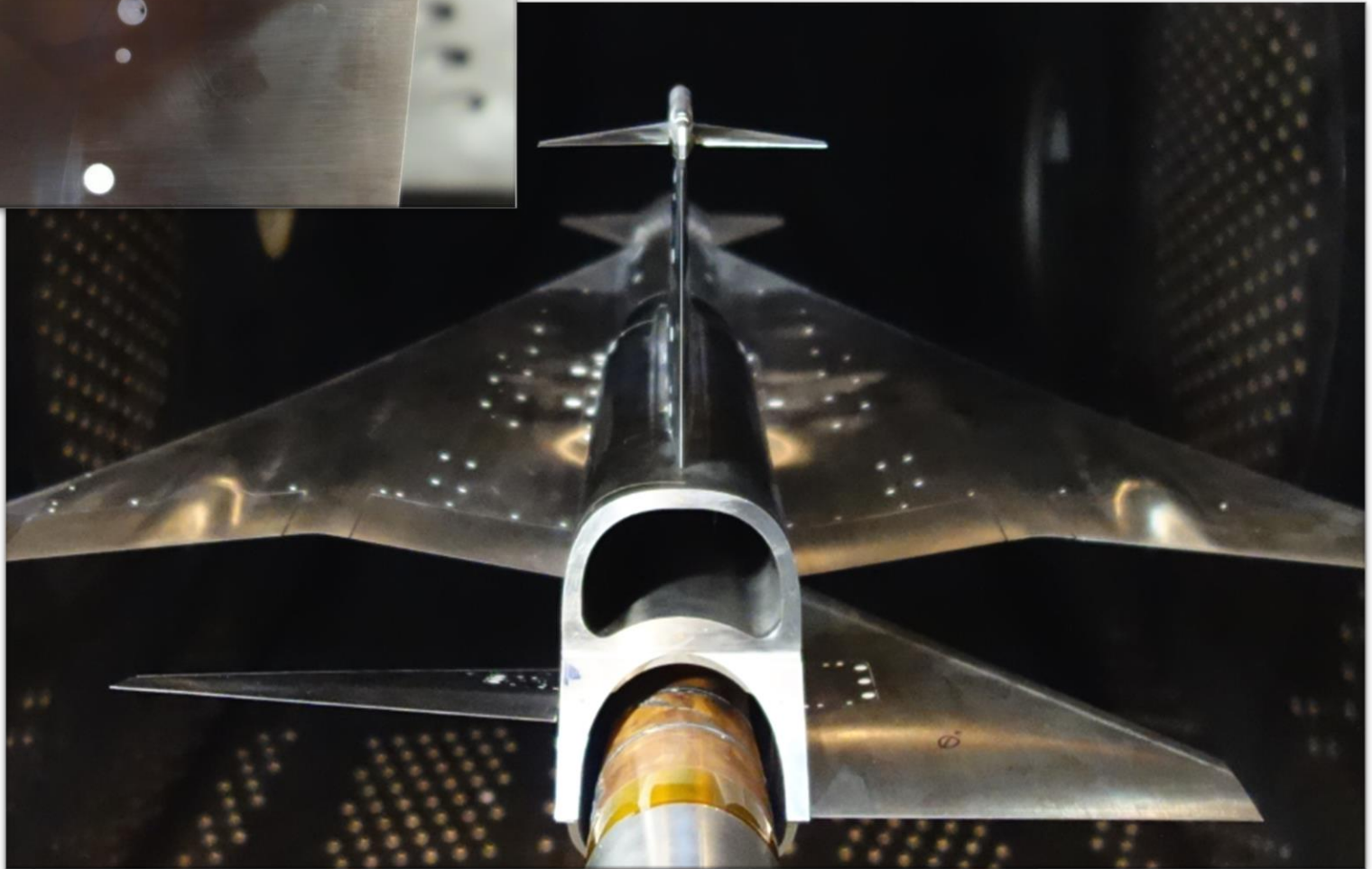
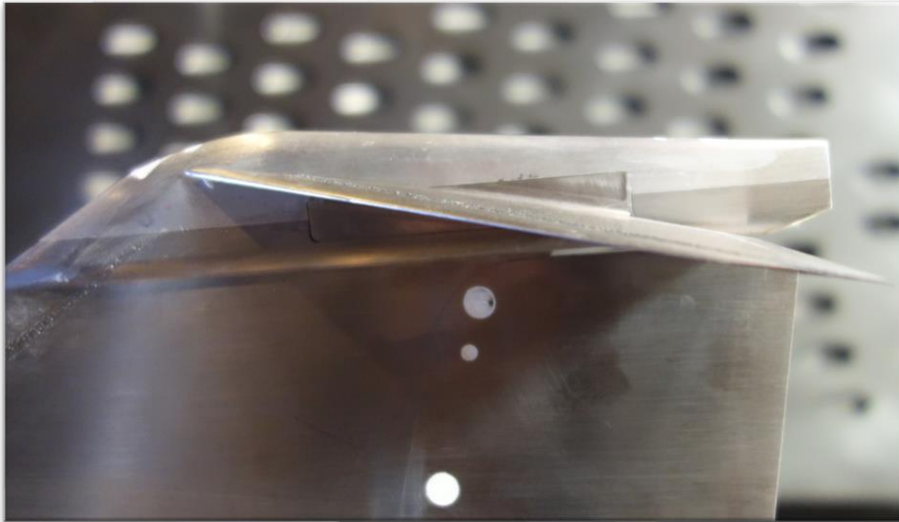
What do engineers want from wind tunnel data?

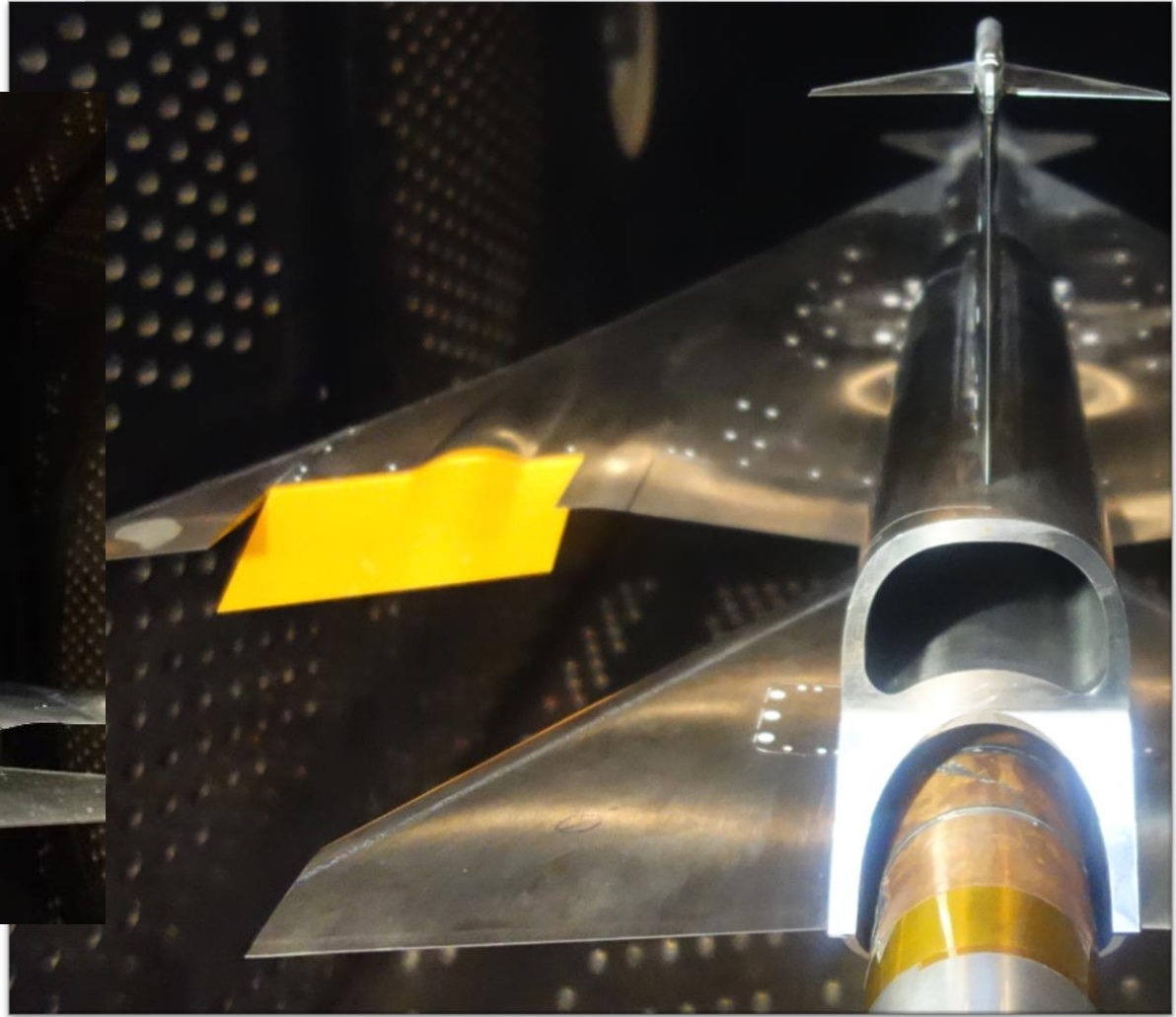
- Compare simulation
- Force measurements
- Surface deflections
- Surface pressure

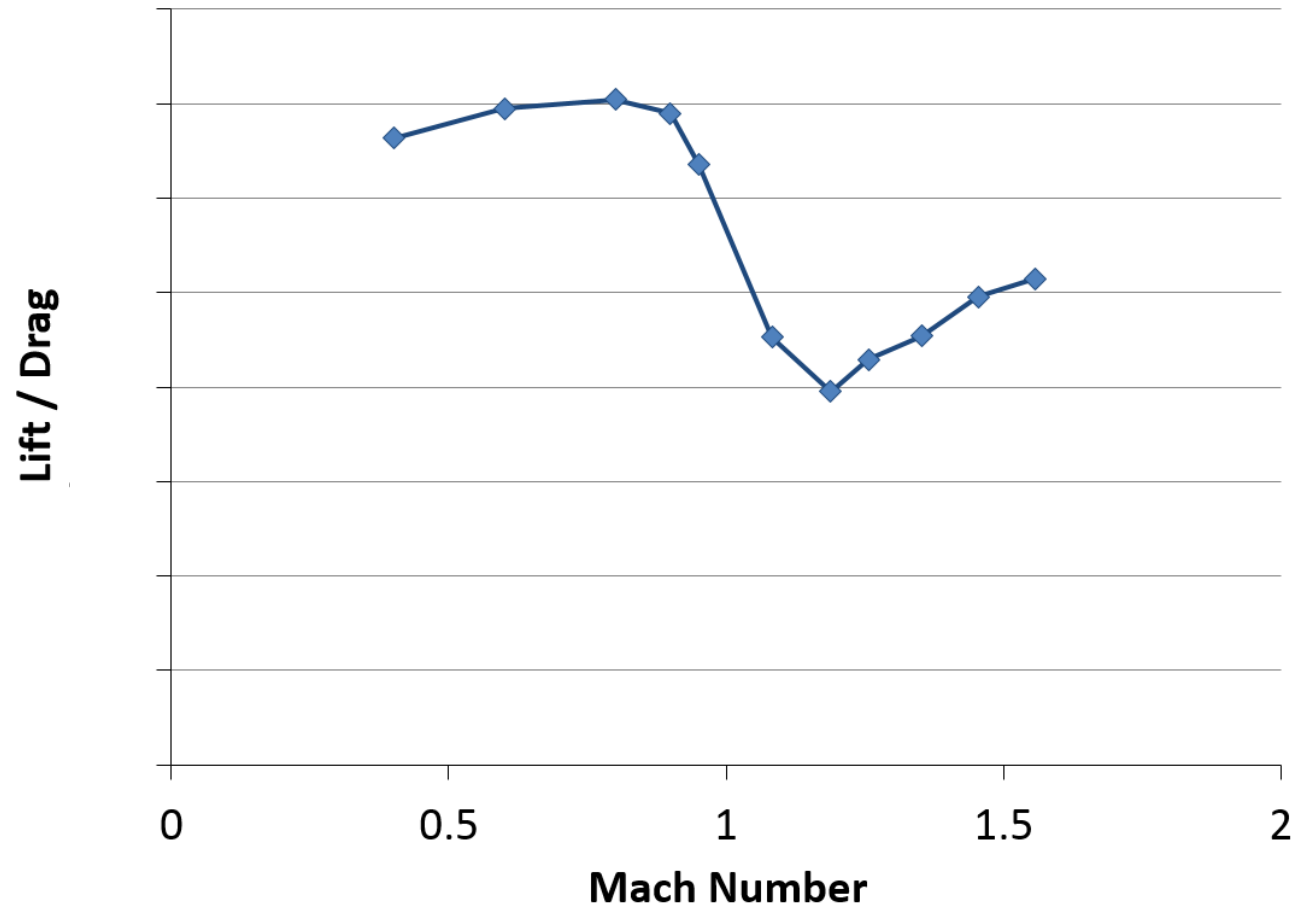
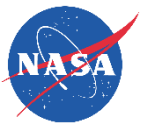


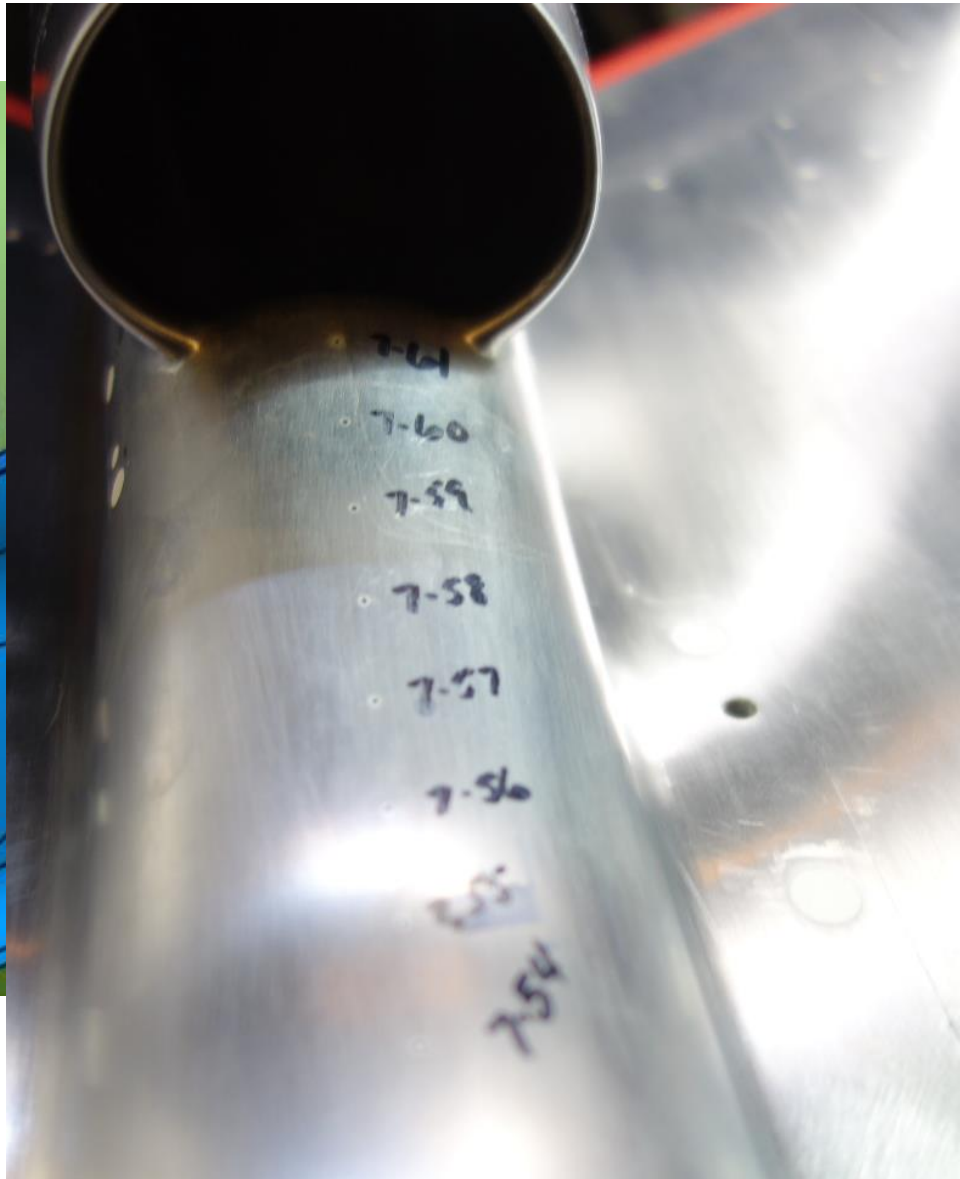
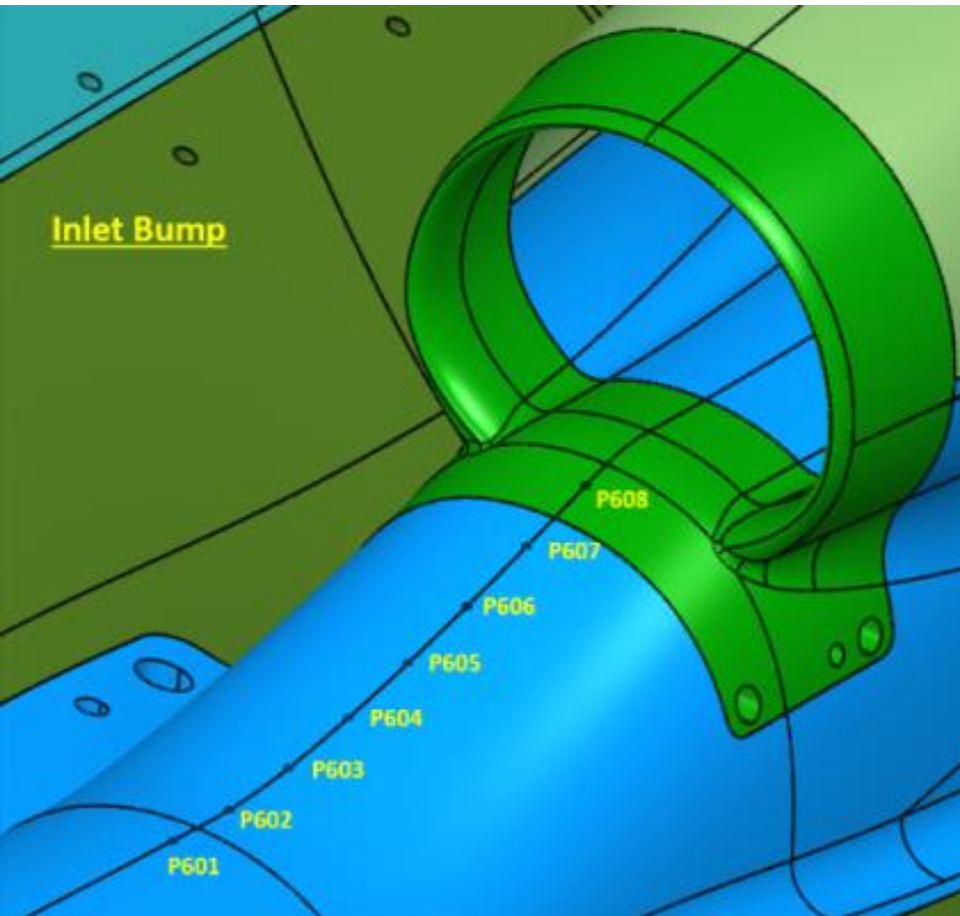
No boring graphs
today (maybe 2)

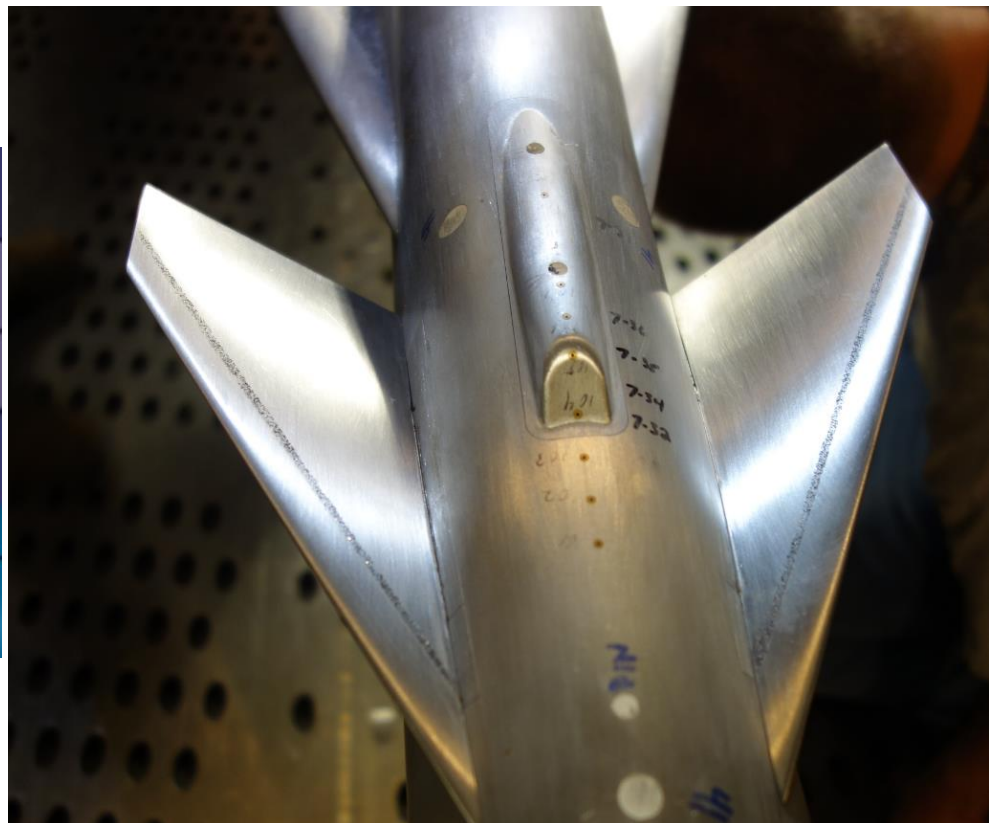
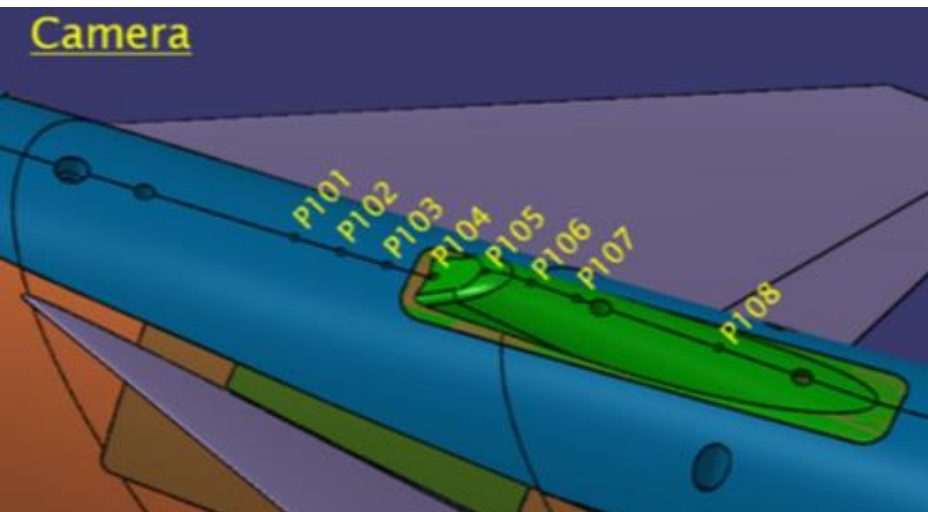


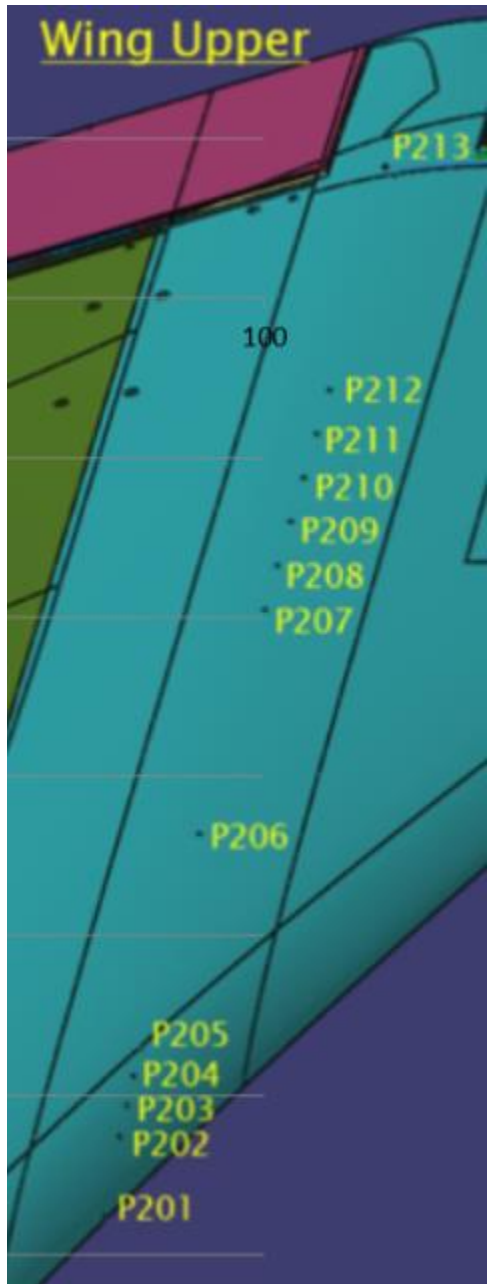


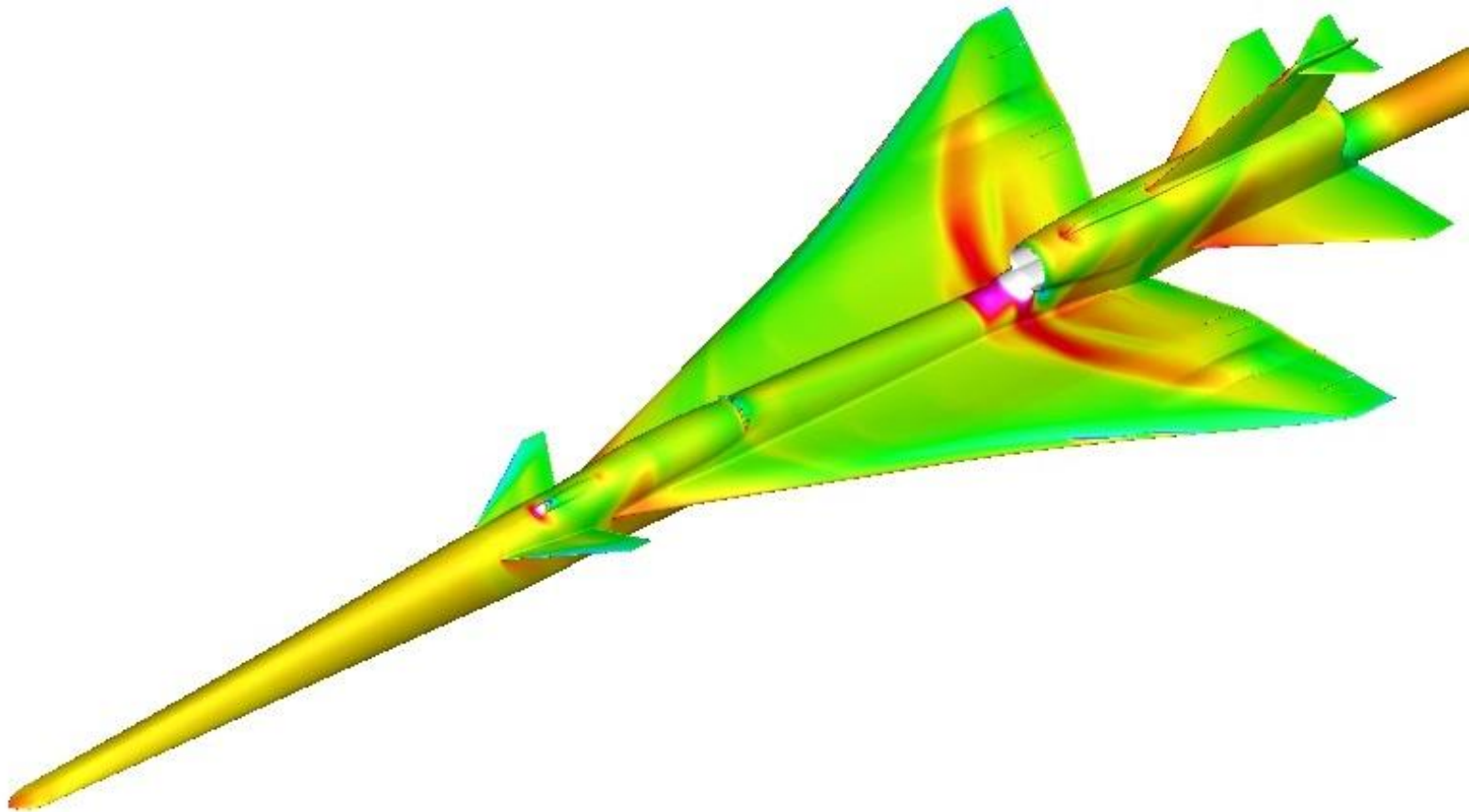






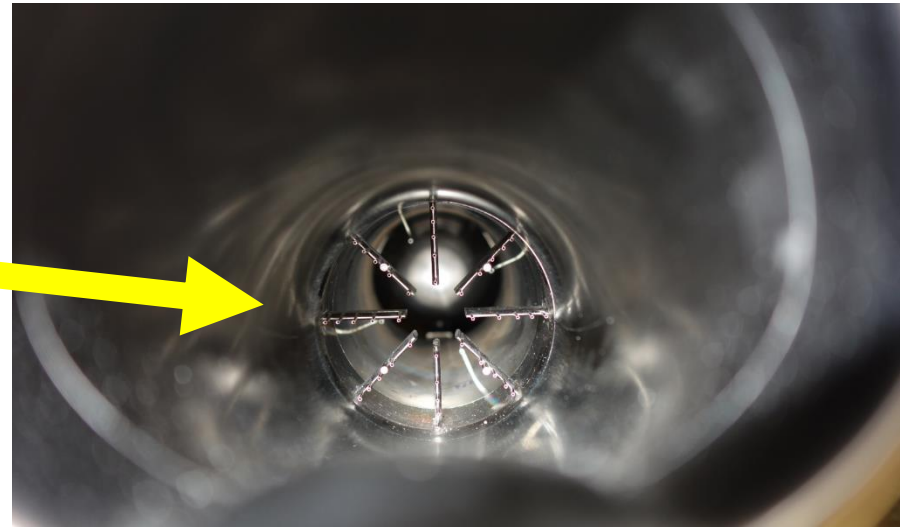




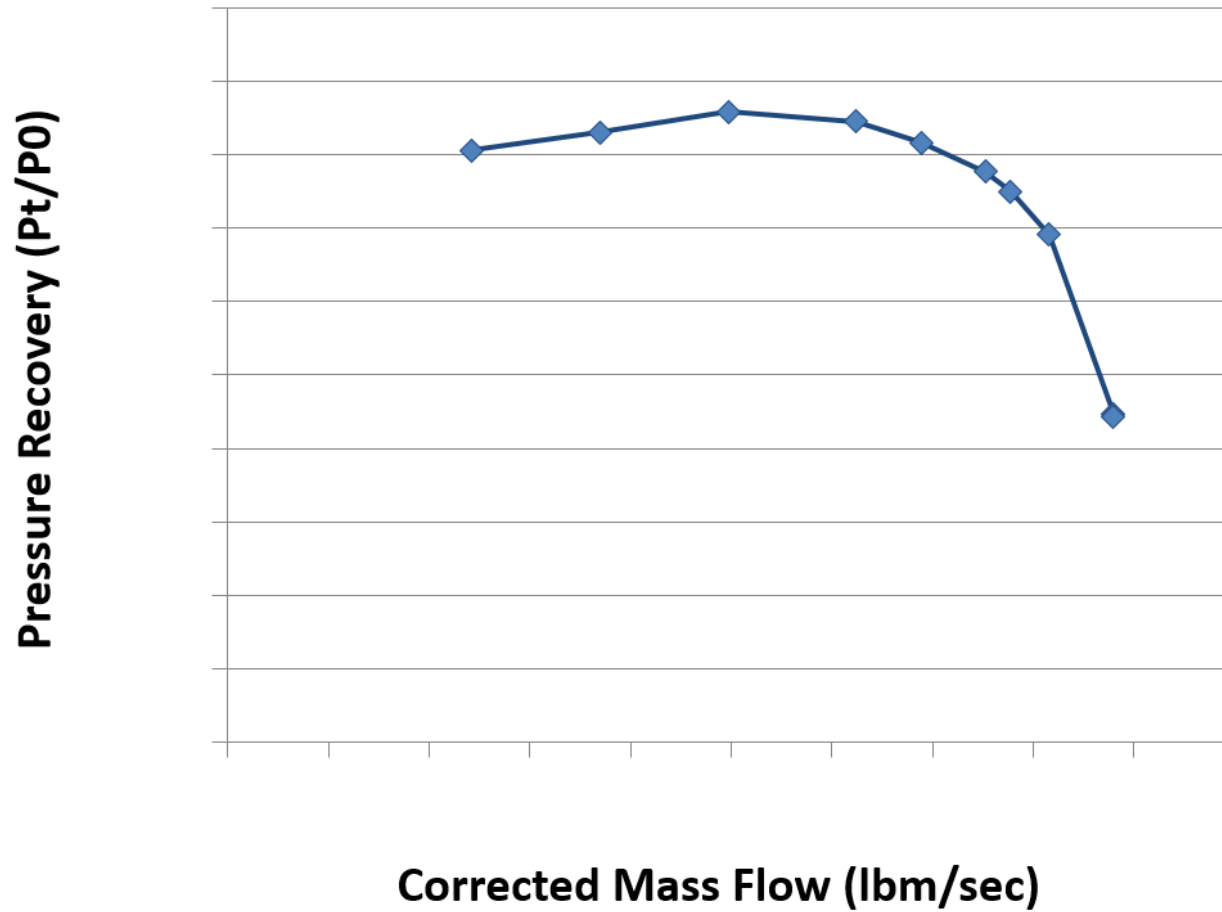
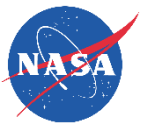


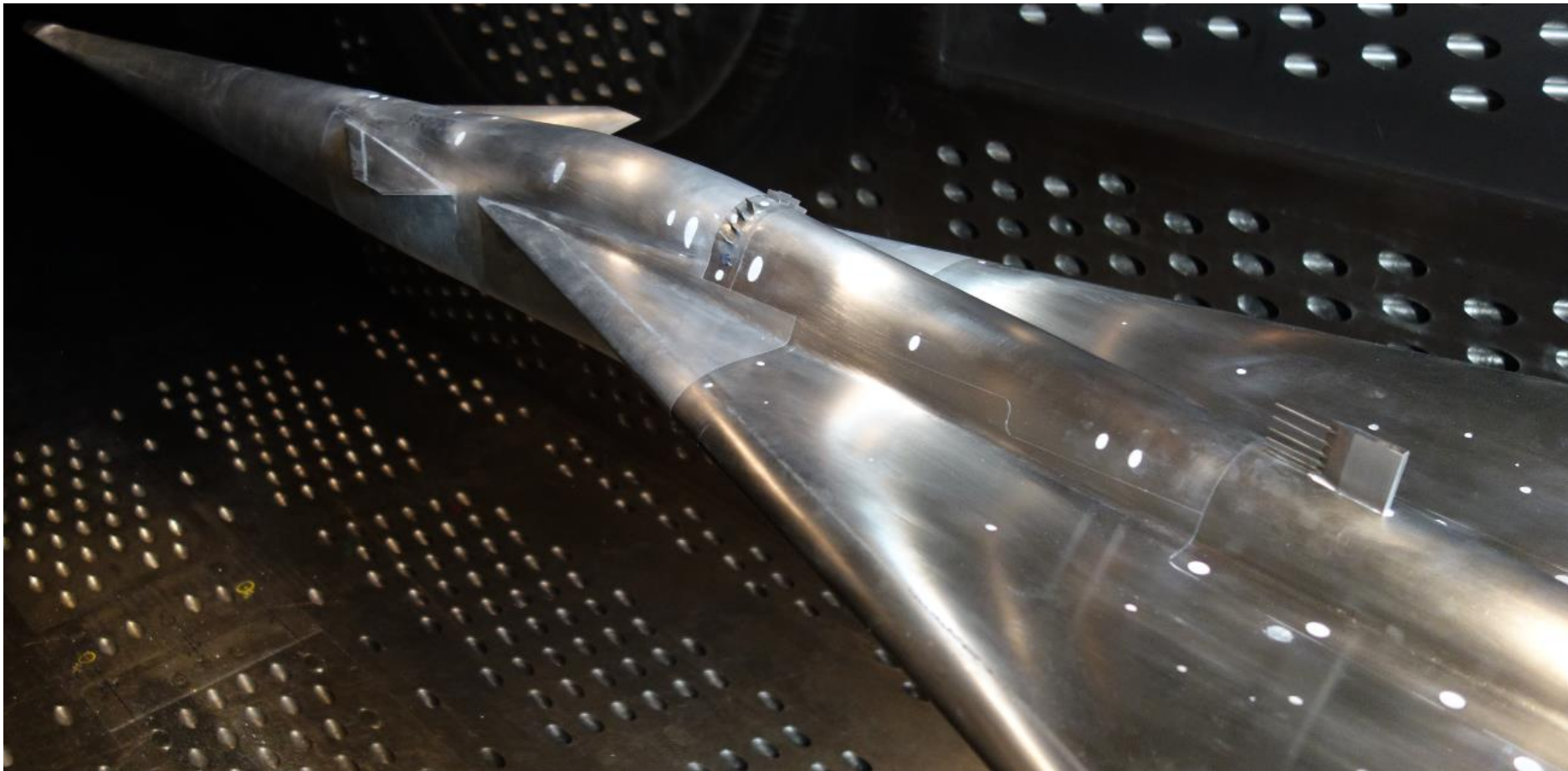


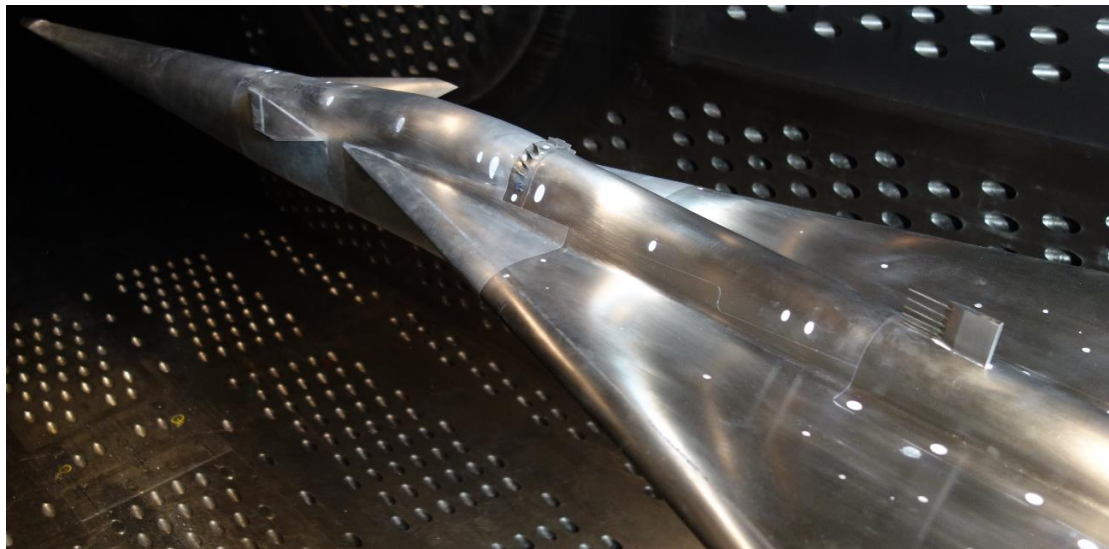
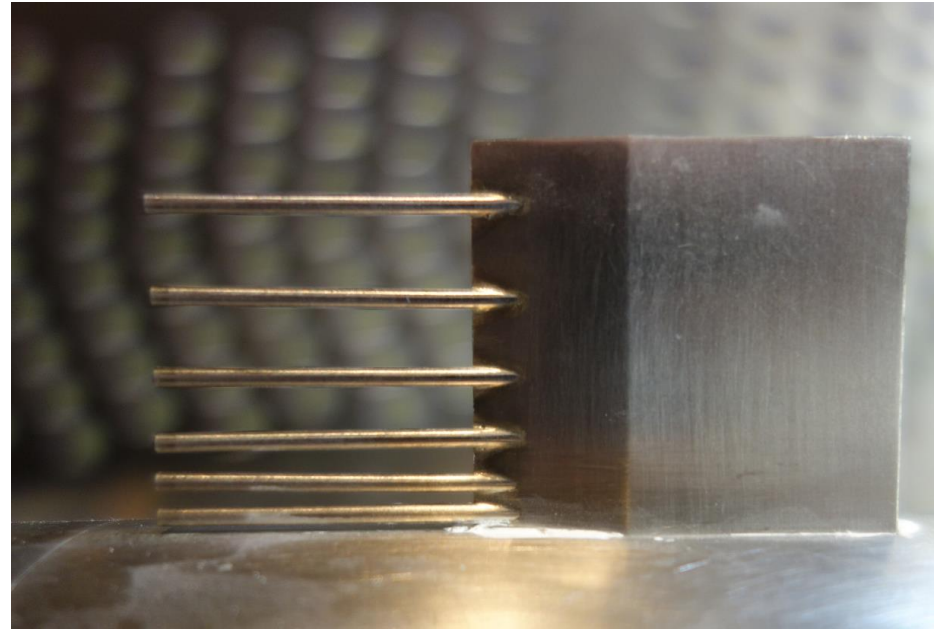
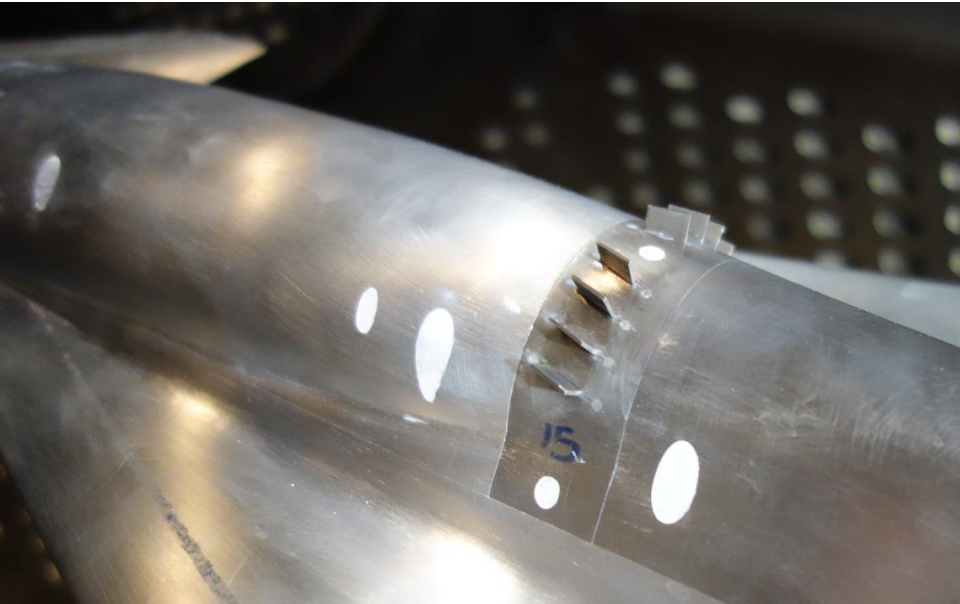
RESULTS: PROPULSION

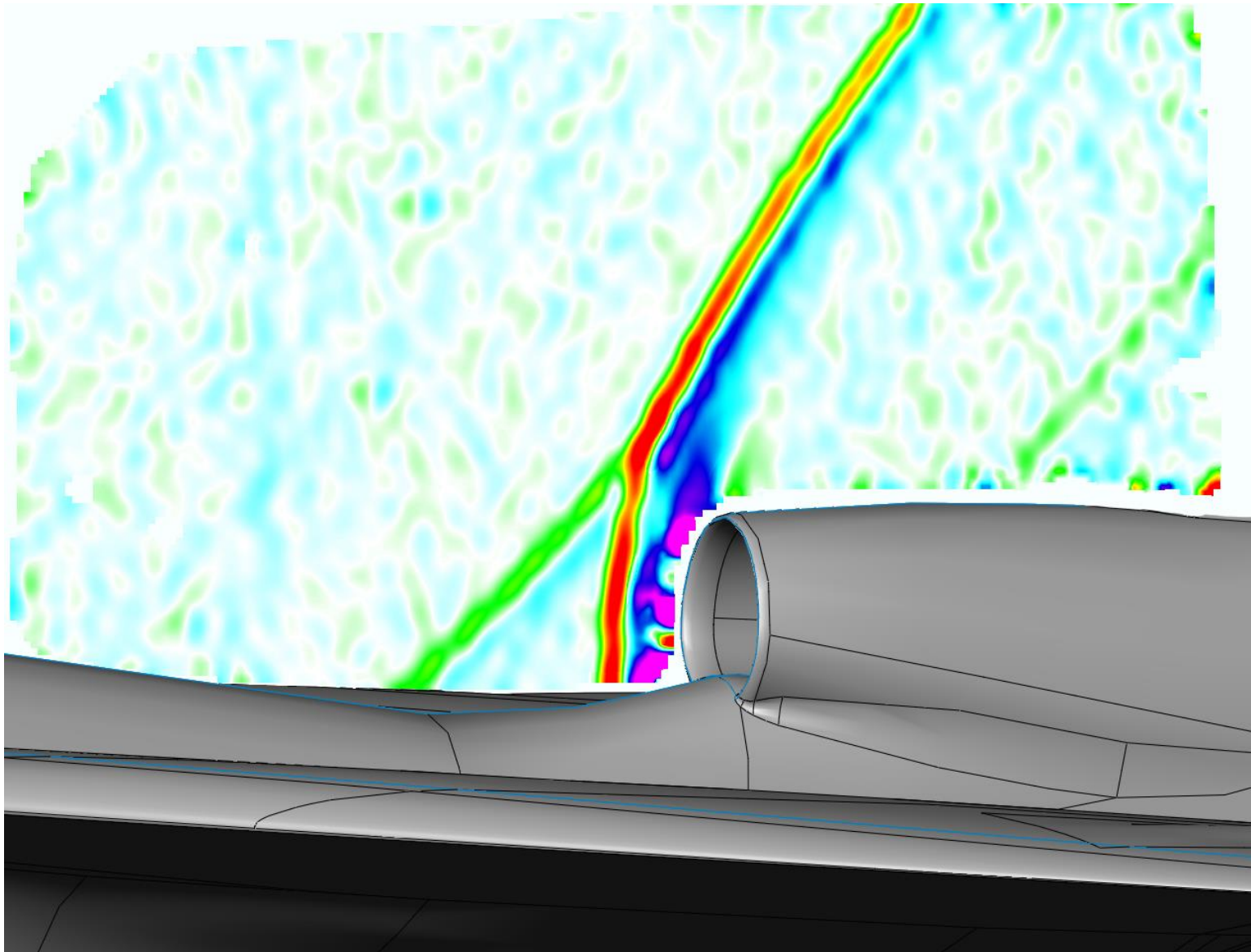


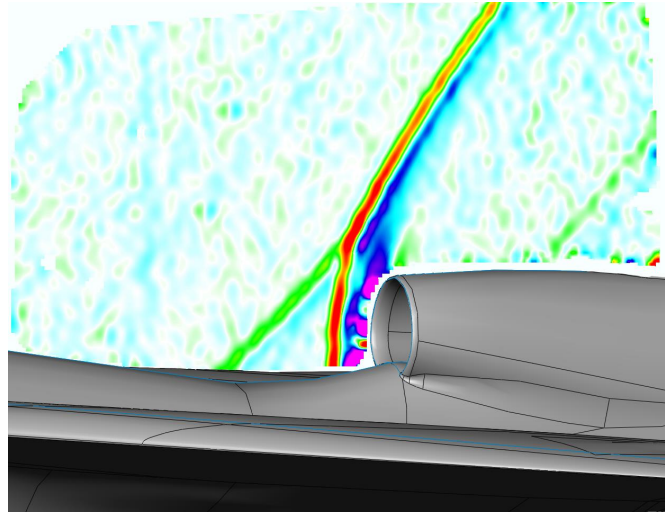


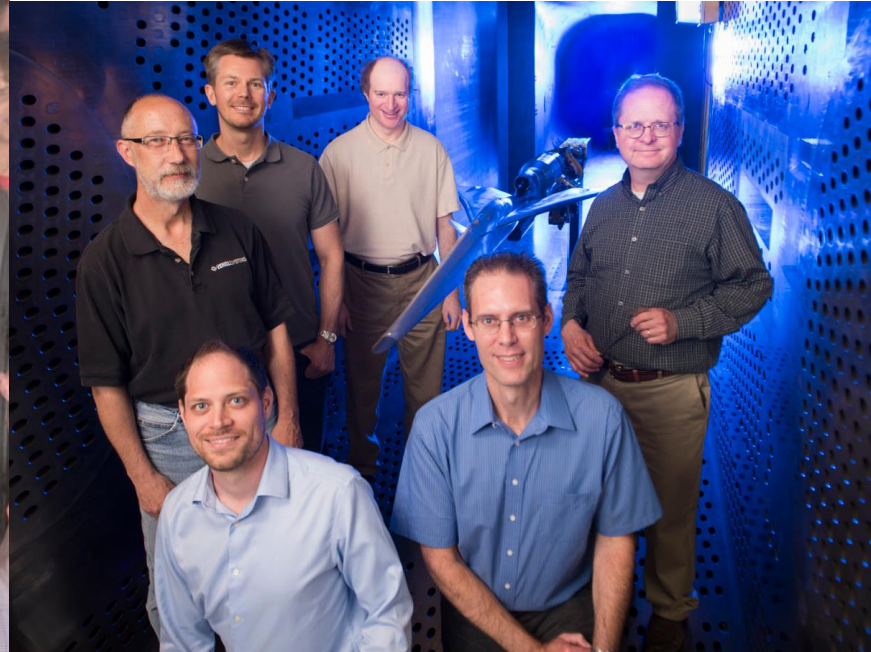




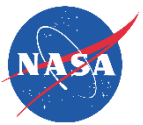










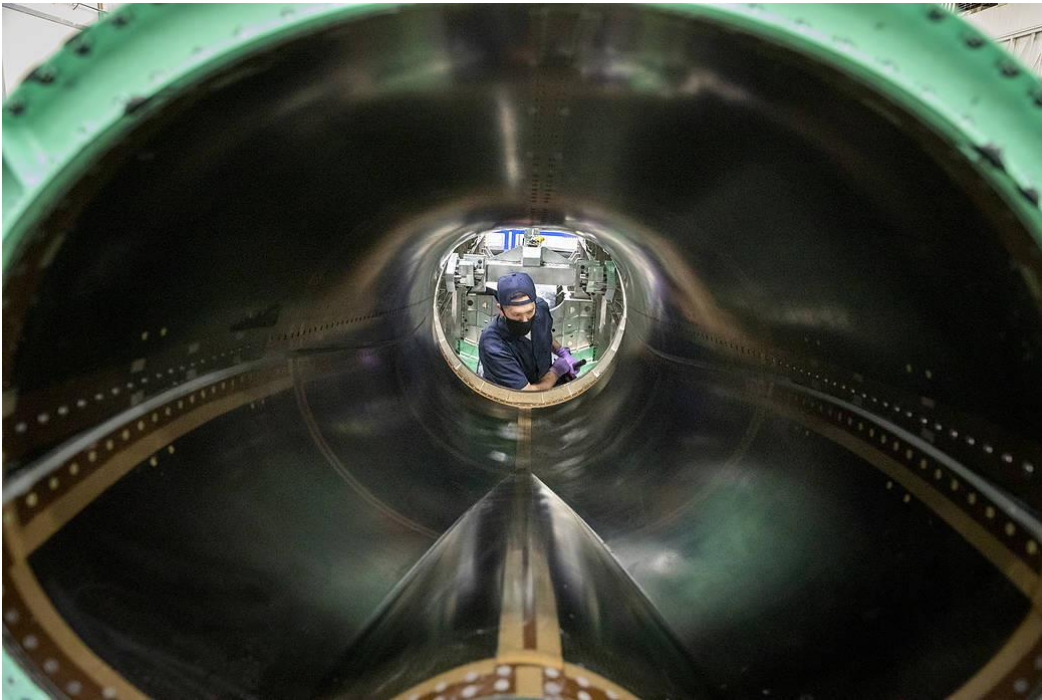


Update

- 2022 is a big year for LBFD
 - Final Assembly of the Vehicle
 - **Ship to Ft. Worth for Loads Test**
 - Air Data Probe 8x6 Wind Tunnel Test
 - Deliveries of NASA systems complete
 - Subsystem Check Outs (SCOs), Proof & Cal Tests, Ground Vibration Test
 - Engine Installation
 - Flight Readiness Review (FRR)

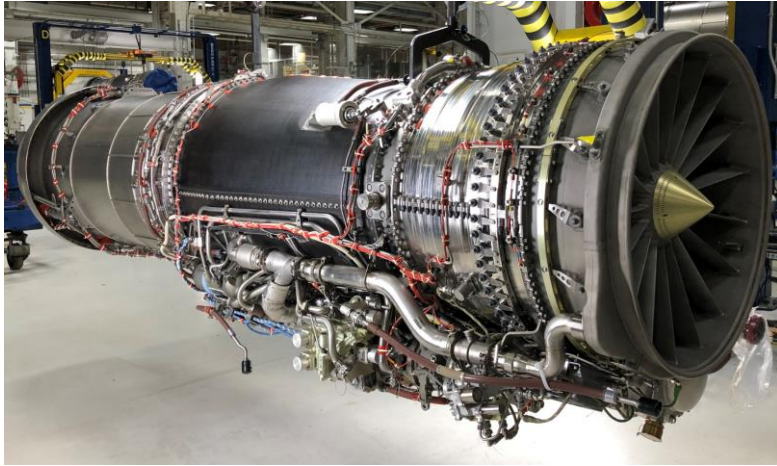






Engines Delivered August 2020

- Two F414-GE-100 engines
- Shipped from GE Lynn MA to AFRC



LBFD Propulsion Team Activities 2021

- Propulsion CFD: plume/aft-deck interaction, hydrazine exhaust
- Engine Field Service Instructions (SiC nozzle flaps)
- Engine flight test instrumentation checkouts
- Propulsion control room preparations/training
- Propulsion cockpit simulator integration
- Engine fit check in the aircraft
- Engine installation and system checkouts
- Flight Readiness Review
- Engine ground testing (in vehicle)
- First flight

AFRC Flight Control Room



AFRC Cockpit Simulator



Tie-down ground testing example



Configuration C612	
MDGW	25,000 lbs
Fuel (Max)	8,700 lbs
Payload	600 lbs
Design Mach	1.4
Loudness	<75 PLdB
Engine	1xF414-GE-100
Landing Gear	F-16 Blk25 NLG F-16 Blk25 MLG

Control Surfaces	
Aileron	12.9 sq ft/+35/-25 deg
Flap	12.4 sq ft/+30/-3 deg
Stabilator	39.9 sq ft/+20/-15 deg
Rudder	8.5 sq ft/+25/-25 deg
T-tail	6.8 sq ft/+10/-0 deg

